

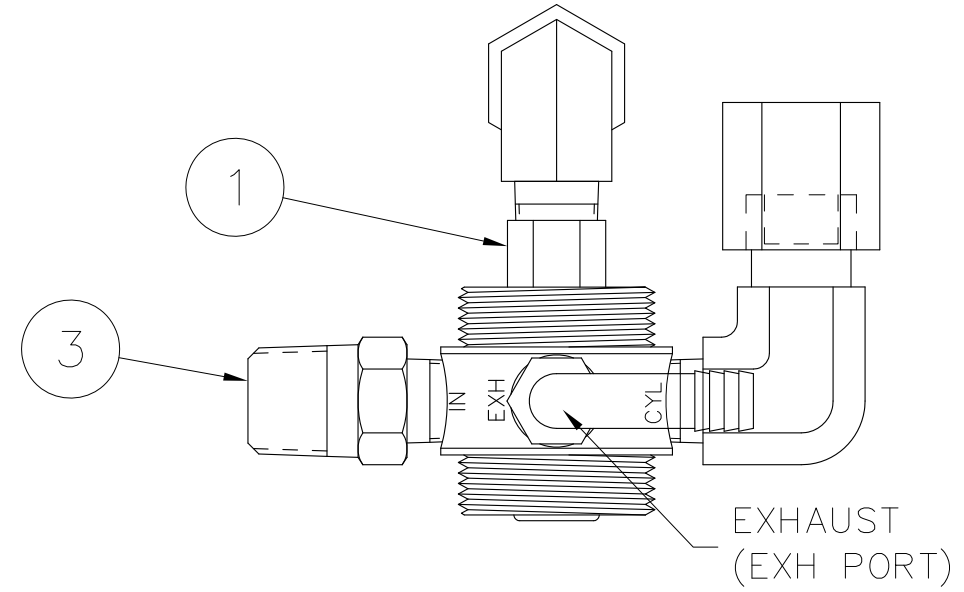
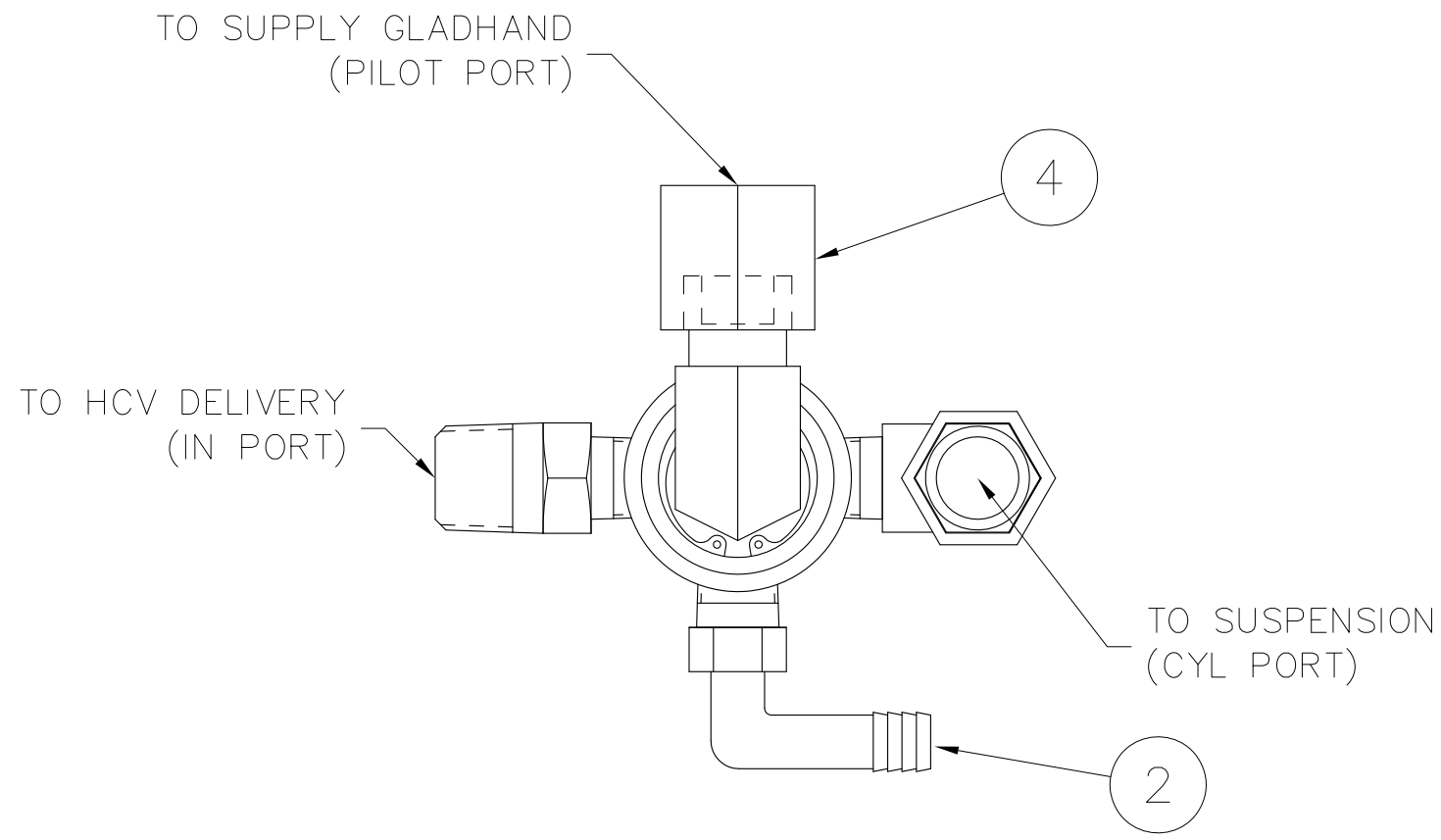
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AKEA

-1

ITEM	PART NO.	DESCRIPTION	QTY.
1	A-24053	3-WAY PILOT VALVE	1
2	A-24052	BARBED 90° ELBOW FITTING	1
3	SA-2200-5	AIR LINE FITTING, PIPE NIPPLE	1
② 4	SA-4300-6	3/8" TUBE FITTING, 90° ELBOW	2
② *5	DWG B-25446	ADD-ON DUMP KIT DWG	1

\*ITEMS NOT SHOWN ON DRAWING.



NOTES:

1. WEIGHT .46 LB.
2. ALL VALVE PORTS ARE 1/8 NPSF.
3. BEFORE INSTALLING NYLON TUBES INTO FITTINGS, INSURE THAT THE TUBE IS CUT SQUARE AND NO NICKS ARE PRESENT 2 INCHES FROM THE END. INSERT THE TUBE INTO THE FITTING UNTIL IT CAN GO NO FURTHER. FINGER TIGHTEN THE FITTING COMPRESSION NUT, THEN TURN TWO ADDITIONAL TURNS WITH A WRENCH.
4. ALL ITEMS SHIPPED LOOSE IN PLASTIC BAG. COMPONENTS ARE SHOWN ASSEMBLED TO PROVIDE ASSEMBLY INFORMATION.



TRAILER SUSPENSION SYSTEMS  
2070 INDUSTRIAL PLACE S.E., CANTON, OH 44707-2600 U.S.A.

UNLESS OTHERWISE NOTED: TOLERANCES ARE		DIMENSIONS ARE: INCHES					
.X: ± .1	.XX: ± .06	.XXX: ± .030	ANGULAR: ± 0.5°	2	19357	PSO	12-15-10
				1	15714	CDR	6/15/07
				0	8556	JWC	9-28-99
DIMENSIONS ADHERE TO ANSI Y14.5M-1982				REV.	ECN NO.	BY	DATE

DRAWN BY	J.CERVANTEZ	DATE	9-27-99
CHK'D BY	9/28/99 G. SHENKLE	THIS DRAWING IS THE CONFIDENTIAL PROPERTY OF HENDRICKSON	
APP'D BY:	J.CERVANTEZ		

ADD-ON DUMP KIT

SCALE	1.00=1.00	PAGE	1 OF 1
(SIZE)		DRAWING No.	B-25446