HENDRICKSON USE ONLY

HORDERING GUIDE

HCA® HENDRICKSON CHASSIS AXLES™ - HN / HP MODELS

LIT NO: L1270

DATE: December 2020

FORM INSTRUCTIONS REVISION: B For complete price and model number information on HN or HP HCA® Hendrickson Chassis Axles[™], send this form to your sales representative. For additional assistance,

please call toll-free 866.RIDEAIR (743.3247) in the U.S. or 800.668.5360 in Canada.										
COMPANY NAME:				CONTACT:						
EMAIL: PHONE:			·		DATE:					
SAME AS:				EXCEPT:						
AXLES										
APPLICATION:	☐ Air Suspension	☐ Mechanical Spri	ing							
AXLE STYLE:	Straight Straight									
SPINDLE:										
AXLE TRACK:	□ 1,816mm	☐ 1,968mm ☐ Other (1,664mm - 2,229mm, 12mm increments):								
AXLE WALL1:	□ 12mm	□ 15mm	1 61	☐ 16mm Heavy Duty ☐ 19mm Nominal						
TIRE INFLATION SYSTEM ² :	☐ TIREMAAX® CP (Complete Worksheet on p. 3) ☐ TIREMAAX PRO (Complete Worksheet on page 3) ☐ 3-Hole Prep ☐ No									
DRUM BRAKES *Slack and brake chamber combinations will affect brake ratings. Refer to L809 for Brake Certifications.										
BRAKE LINING:	☐ H20		☐ H20			H23	□ H26			
BRAKE SIZE:	☐ 310 x 200mm	□ 380 x 200mm	☐ 420 x 180mm	n ☐ 420 × 200mm	☐ 420 × 180mm	☐ 420 × 200mm	□ 420 × 180mm □ 4	120 × 200mm		
BRAKE MODEL:	HXS®	HXS	Standard HXS	HXS	☐ Standard ☐ HXS	HXS	HXS			
BRAKE COATING:	Standard	Standard	☐ Standard ☐	AAXTREME COAT® (HXS Only)	☐ Standard	AAXTREME COAT (HXS Only)	Standard			
BRAKE CHAMBER SIZE:	□ No	□ No	□ No		□ No		□ No			
Service / Spring:	☐ 24/24 ☐ 24/30 ☐ 30/30	□ 30/30	1 24/24	3 0/30	1 24/24	3 0/30	☐ 24/24 ☐ 30/30	□ 36/36³		
Service Only ⁴ :	☐ Type 24 ☐ Type 30	☐ Type 30	☐ Type 24	☐ Type 30	Type 24	☐ Type 30	☐ Type 24 ☐ T	ype 30		

- 1. 12mm nominal axle wall is only permitted on mechanical spring suspensions.
- 2. Hendrickson does not provide warranty coverage for the installation, performance or components of a competitor-brand tire inflation system installed on a Hendrickson Chassis Axle. Any consequential damages to the Hendrickson Chassis Axle resulting from a failure to the competitor-brand tire inflation system or components, whether installed by the OEM, repair facility or end-user, should be directed to the respective tire inflation system manufacturer for warranty coverage.
- 3. Economic Commission for Europe (ECE) only.
- 4. "Service only" brake chambers are used when parking brakes are not needed.



DRUM BRAKES (Continued)									
BRAKE CHAMBER:	☐ No ☐ Standard 64mm St		☐ Long 76mm Stroke	Other:		'			
BRAKE CHAMBER WARRANTY:	□ No	☐ Standard	Extended Life						
BRAKE CHAMBER PORT SIZE:	□ NPT — 5/8 - 11 UNC &	5/8 - 18 UNF	□ M16 x 1.5						
BRAKE CHAMBER SUPPLIER:	□ No	☐ Standard	Other:						
BRAKE ADJUSTER PIN SIZE:	☐ 12mm (1/2")	□ 14mm							
BRAKE CHAMBER BRACKET:	Standard	\square High Rise (Not available with	330 x 200mm brakes)						
BRAKE ADJUSTER TYPE:	□ No	☐ Auto	☐ Manual						
BRAKE ADJUSTER BRAND:	☐ No ☐ Standard		Other:						
BRAKE ADJUSTER LENGTH:	☐ No	☐ Standard 140mm	🗖 Standard 152mm (Re	quired with 76mm Strok	ke Chamber)	☐ 5/6/7 - multiple			
S-CAM SPLINES:	☐ 28 Spline ☐ 10 Spline								
S-CAM LENGTH:	☐ 604mm (Air Suspension)	☐ 524mm (Spring Suspension)	☐ 673mm	□ 575mm	□ 448mm				
CAM ENCLOSURE ⁵ :	Standard Cam Bracket	☐ Cam Tube System™							
S-CAM / BRAKE ADJUSTER POSITION:	🗖 Cams Rear — Brake Adju	sters Down (Standard)	☐ Cams Forward — Brake Adjusters Up						
DUST SHIELD:	☐ No	☐ Yes							
ABS SENSOR:	☐ No	☐ Haldex .5m	☐ WABCO .4m	☐ Bendix .38m	☐ WABCO 1m	☐ Haldex 1.5m			
SPINDLE NUT:	☐ No	☐ Standard 3-Piece Nut	☐ PRECISION320® - HP	☐ PRECISION240®	- HN				
SPINDLE NUT: DRUM BRAKE RTR® REA			HLS® H	PRECISION240 [®] endrickson Long-Life imited Warranty ⁷)		,			
			HLS® H	endrickson Long-Life					
DRUM BRAKE RTR® REA	DY-TO-ROLL® PACK	AGES ⁶	HLS® H	endrickson Long-Life imited Warranty ⁷)					
DRUM BRAKE RTR® REA	ADY-TO-ROLL® PACK	AGES ⁶	HLS® H. (6-Year L	endrickson Long-Life imited Warranty ⁷)					
DRUM BRAKE RTR® REA SPINDLE: HUB MATERIAL:	DY-TO-ROLL® PACK HN Ductile Iron	AGES ⁶	HLS® He (6-Year L	endrickson Long-Life imited Warranty ⁷)					
DRUM BRAKE RTR® REASINDLE: HUB MATERIAL: ABS TONE RING: NUMBER OF STUDS:	DY-TO-ROLL® PACK HN Ductile Iron No	AGES6	HLS® House (6-Year Lands) Alum 8 (2)	endrickson Long-Life imited Warranty ⁷) inum	System™				
DRUM BRAKE RTR® REASPINDLE: HUB MATERIAL: ABS TONE RING: NUMBER OF STUDS: B.C. = Bolt Circle Diameter	DY-TO-ROLL® PACK HN Ductile Iron No 10 (335mm B.C.)	AGES ⁶ ☐ HP ☐ Dura-Light Hub [®] ☐ Yes ☐ 10 (11.25" B.C.)	HLS® H. (6-Year L	endrickson Long-Life imited Warranty ⁷) inum 75mm B.C.)	System™				
DRUM BRAKE RTR® REASPINDLE: HUB MATERIAL: ABS TONE RING: NUMBER OF STUDS: B.C. = Bolt Circle Diameter WHEEL MATERIAL: DUAL / SUPER SINGLE:	DY-TO-ROLL® PACK HN Ductile Iron No 10 (335mm B.C.) Aluminum	AGES6 □ HP □ Dura-Light Hub® □ Yes □ 10 (11.25" B.C.) □ Steel □ Super Single (SS)	HLS® Hc (6-Year L	endrickson Long-Life imited Warranty ⁷) inum 75mm B.C.)	System™				
DRUM BRAKE RTR® REASINDLE: HUB MATERIAL: ABS TONE RING: NUMBER OF STUDS: B.C. = Bolt Circle Diameter WHEEL MATERIAL: DUAL / SUPER SINGLE: (SS) Short Stud (LS) Long Stud	DY-TO-ROLL® PACK HN Ductile Iron No 10 (335mm B.C.) Aluminum Dual	AGES6 □ HP □ Dura-Light Hub® □ Yes □ 10 (11.25" B.C.) □ Steel □ Super Single (SS) Grease □ Mobilith SHC 007	HLS® Hc (6-Year L	endrickson Long-Life imited Warranty ⁷) inum 75mm B.C.)	System™				
DRUM BRAKE RTR® REASINDLE: HUB MATERIAL: ABS TONE RING: NUMBER OF STUDS: B.C. = Bolt Circle Diameter WHEEL MATERIAL: DUAL / SUPER SINGLE: (SS) Short Stud (LS) Long Stud LUBE TYPE:	DY-TO-ROLL® PACK HN Ductile Iron No 10 (335mm B.C.) Aluminum Dual Chevron Delo Semi-Fluid	AGES6 □ HP □ Dura-Light Hub® □ Yes □ 10 (11.25" B.C.) □ Steel □ Super Single (SS) Grease □ Mobilith SHC 007	HLS® Hc (6-Year L	endrickson Long-Life imited Warranty ⁷) inum 75mm B.C.)	System™				
DRUM BRAKE RTR® REASPINDLE: HUB MATERIAL: ABS TONE RING: NUMBER OF STUDS: B.C. = Bolt Circle Diameter WHEEL MATERIAL: DUAL / SUPER SINGLE: (SS) Short Stud (LS) Long Stud LUBE TYPE: SEAL BRAND:	DY-TO-ROLL® PACK HN Ductile Iron No 10 (335mm B.C.) Aluminum Dual Chevron Delo Semi-Fluid Premium Hendrickson FM Seal	AGES6 □ HP □ Dura-Light Hub® □ Yes □ 10 (11.25" B.C.) □ Steel □ Super Single (SS) Grease □ Mobilith SHC 007	HLS® H. (6-Year L	endrickson Long-Life imited Warranty ⁷) inum 75mm B.C.)	System™				

^{5.} Cam enclosure option available on limited number of cam lengths.

^{6.} Consult a customer service representative to ensure the compatibility of the wheel-end equipment with the other selected suspension parameters. RTR® READY TO ROLL® wheel-end packages are standard with hub-piloted hubs.

^{7.} Refer to Hendrickson publication L1026 HCA NAFTA Warranty Update for complete details.

DRUM OPTIONS												
DRUM MATERIAL:	☐ Cast ☐ Fused											
DRUM DUTY:	□ Standard □ Heavy Duty											
DRUM BALANCING:	Balanced											
WHEEL FASTENERS8:	□ No	□ Ү										
TIREMAAX® KIT WORKSHEET ^{9,10} (Not included in HCA® Hendrickson Chassis Axle™ Model Number — Sold Separately)												
CONTROLLER TYPE:	☐ CP			☐ PRO								
ELECTRICAL CONNECTION:	🗖 Delphi Weather Pack (Standard)			☐ Blade T	erminals ¹¹							
NUMBER OF AXLES:	1	☐ 2 ☐ 3 ☐ 4 ☐ Other:										
HUBCAP TYPE:	☐ Hendrickson Bolt-On			☐ Hendrickson Extended Bolt-On ¹²								
LUBE TYPE:	Semi-Fluid Grease											
WHEEL STYLE / MATERIAL	☐ Dual / Aluminum				☐ Dual / Steel or Combo							
WILLE STILL / MATERIAL	☐ Super Single / Aluminum			Super Single / Steel (outboard valve stem)				☐ Super Single / Steel (inboard valve stem)				
TIRE SIZE:	□ 17.5" □ 19.5" □ 22.5"			2 4.5"								
COLD TIRE PRESSURE SETTING (psi) ¹³ :	7 0	7 5	□ 80	□ 85	1 90	□ 95	□ 100	□ 105	1 110	□ 115	□ 120	
TIRE HOSE:	Standard		☐ Integral Ch	eck Port (22.5" tire size only)								
	LED – 12V with 1,651mm Cable (Standard)			rd)	1) LED – 12V with 889mm Cable			☐ LED – 24V (Export ¹⁴)				
INDICATOR LIGHT KIT:	☐ Incandescent – 12V				☐ No ¹¹							
WIRING HARNESS:	T Premium, 4.6m, ABS-ready			☐ Premium, 1m, ABS-ready ☐ Standa			ard, .45m, Wiring Adaptor Plug					
WIKING HARRESO.	☐ No ¹¹			,			,	, , , , , , , , , , , , , , , , , , , ,				
AIR PLUMBING KIT:	\square Manifold ¹⁵		□ None									
CONTROLLER TANK VALVE ¹⁶ : (Pressure Check)	□ No	,	☐ Yes (CP Mo	odels Only)	,	,	,			,		

- 8. Two (2) wheel fasteners factory installed per wheel-end with balance packaged in plastic bag, taped and stretched-wrapped to each wheel-end.
- 9. Hendrickson does not provide warranty coverage for the installation, performance or components of a competitor brand tire inflation system installed on a Hendrickson suspension, trailer axle or chassis axle.

 Any consequential damages to the Hendrickson suspension, trailer axle or chassis axle resulting from a failure to the competitor brand tire inflation system or components, whether installed by the OEM, repair facility or end-user customer, should be directed to the respective tire inflation system manufacturer for warranty coverage.
- 10. When installing TIREMAAX®, please contact Hendrickson to verify correct wheel-end component integration.
- 11. Controllers featuring blade terminals, require the light kit and wiring harness options to be "no".
- 12. Required for axles with TIREMAXX PRO equipped with cross-drilled spindles and using the castellated spindle nut. Please verify spindle nut requirements.
- 13. Refer to tire manufacturer's recommended tire pressure. TIREMAAX PRO is restricted to cold tire pressure setting of 85-120 psi.
- 14. Please note, 12V is used in some export countries. If this is a new venture into a foreign country, please validate voltage requirements with Controls Engineering.
- 15. Not available for single-axle systems.
- 16. Not available with TIREMAAX PRO.

DRUM OBTIONS

Actual product performance may vary depending upon vehicle configuration, operation, service and other factors.

All applications must comply with applicable Hendrickson specifications and must be approved by the respective vehicle manufacturer with the vehicle in its original, as-built configuration.

Contact Hendrickson for additional details regarding specifications, applications, capacities, and operation, service and maintenance instructions.

Page 4

Call Hendrickson at 330.489.0045 or 866.RIDEAIR (743.3247) for additional information.



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L1270 Rev B 12-20

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