### **HENDRICKSON USE ONLY**

# H ORDERING GUIDE

LIT NO: L1322 DATE: October 2020

Rev: B

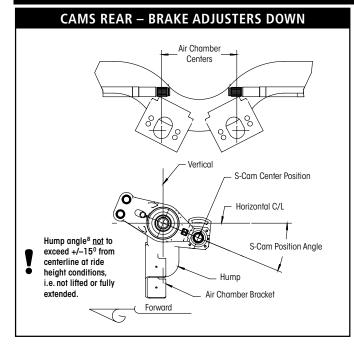
## FORM INSTRUCTIONS

For complete price and model number information on HN or HP Hendrickson Trailer Axles, fax this form to 800.696.4416 in the U.S. or 905.789.1033 in Canada.

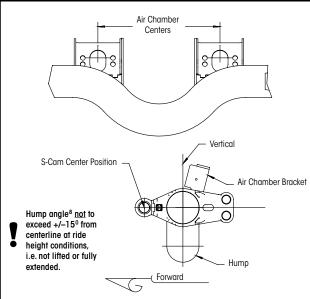
TO: FROM:		COMPANY N		PANY NAME:	
DATE: PHONE:		FAX:		EMAIL:	
SAME AS (OR PREVIOUS HENDRICKSON AUX AXLE P/N): EXCEPT:					EXCEPT:

#### AXLES **AXLE STYLE:** 6" Drop Style **AXLE WALL:** 0.625 **0.750** (required for hump-up orientation) BRAKE SIZE: 12.25 **1**6.5" × 5" □ 16.5" × 7" 🗖 HN SPINDLE: HN Only П НР **BRAKE SELECTIONS:** See Chart A See Chart B See Chart C

## S-CAM POSITION



# CAMS FORWARD – BRAKE ADJUSTERS UP



NOTE: ALTERNATIVE AXLE ORIENTATION WITH HUMP UP ALLOWED. ALL HUMP-UP AXLES REQUIRE 3/4" AXLE WALL THICKNESS.

IMPORTANT! ALL ENGAGING CAMS MUST ROTATE THE SAME AS THE WHEELS IN FORWARD MOTION. CAM OPPOSITE ROTATION CAUSES COMPONENT FAILURE. HUMPS MUST BE WITHIN 15 DEGREES OF VERTICAL AS SHOWN.



CHART A		12.25" × 7.5" Brakes							
BRAKE LINING:		H20							
BRAKE MODEL:					HXS				
BRAKE COATING:					Standar	ď			
AXLE TRACK:					71.50	1			
S-CAM POSITION:				Co	ams Forward - Brak	e Adjusters Up			
S-CAM:		28 SPLINE							
S-CAM LENGTH:		20.75							
S-CAM ANGLE:		0 - degrees							
S-CAM ENCLOSURE:		Standard Cam Bracket							
BRAKE CHAMBER BRACKET:		Standard Chamber Bracket							
BRAKE CHAMBER:		2.5" Stroke     3.0" Stroke					ke l		
BRAKE CHAMBER SIZE:	🗖 No	□ No □ Type 24 □ Type 30 □ Type 24/30			🗖 Ту	pe 30/30	🗖 Type 30	🗖 T	ype 30/30
BRAKE CHAMBER WARRANTY:			Standard	d	🗖 Standard	Extended Life	Standard	🗖 Standard	Extended Life
SLACK ADJUSTER LENGTH:	🗖 No		<b>5</b> .5"		☐ 6.0" (Long Strol	ke Recommended)			

CHART B		16.5" × 5" Brakes							
BRAKE LINING:		H15							
BRAKE MODEL:				Ste	andard				
BRAKE COATING:				St	andard				
AXLE TRACK:			71.50"			73.50"			
S-CAM POSITION:	(	Cams Rear - Bra	ke Adjusters Down		Cams	Rear - Brake Adjus	ters Down		
S-CAM:		28 S	SPLINE	28 SPLINE					
S-CAM LENGTH:		22.	375"	22.875"					
S-CAM ANGLE:		15-D	egrees	15-Degrees					
S-CAM ENCLOSURE:		Standard (	Cam Bracket	Standard Cam Bracket					
BRAKE CHAMBER BRACKET:		Standard Ch	amber Bracket			High Rise Bracke	et		
BRAKE CHAMBER:			2.5" Strok	9			🗖 3.0" Strok	e	
BRAKE CHAMBER SIZE:	🗖 No	🗖 Type 24	🗖 Type 30	T 🗖	ype 30/30	🗖 Type 30	ו 🗖	ype 30/30	
BRAKE CHAMBER WARRANTY:			Standard Warranty	🗖 Standard	Extended Life	🗖 Standard	🗖 Standard	Extended Life	
SLACK ADJUSTER LENGTH:	🗖 No	<b>5</b> .5"	🗖 6.0" (Long Stroke Recomr	nended)					

CHART C				16.5" × 7"	Brakes					
BRAKE LINING:		H20		□ H23			🗖 H26			
BRAKE MODEL:	🗖 Standard	T HXS	Standard D HXS			🗇 HXS				
BRAKE COATING:					Standard					
AXLE TRACK:			71.50	<b>7</b> 1.50"				77.50"		
S-CAM POSITION:	🗖 Cams Forward	d - Brake Adjusters Up		Cams Rear - Brak	e Adjusters Down		🗖 Co	ams Rear - Br	ake Adjusters Down	
S-CAM:	□ 2	8 SPLINE	🗖 28 SPLINE				🗖 28 SPLINE			
S-CAM LENGTH:	□ 20.625"		2	1.625"	22.625"		22.375"		<b>2</b> 4.625"	
S-CAM ANGLE:	<ul><li>0 - degrees</li><li>35 - degrees</li></ul>		🗖 15 - degrees		22.5 - degrees		🗖 0 - degrees		🗖 15 - degrees	
S-CAM ENCLOSURE:		<ul> <li>Standard Cam Bracket</li> <li>Severe Cam Tube</li> </ul>		Standard Cam Bracket		ndard Cam Bracket vere Cam Tube		Cam Bracket	Standard Cam Bracke	
BRAKE CHAMBER BRACKET:	🗖 Standard Cho	Standard Chamber Bracket		<ul> <li>Standard Chamber Bracket</li> <li>High Rise Bracket</li> </ul>		Standard Chamber Bracket		Bracket	Standard Chamber Bracket	
SLACK ADJUSTER LENGTH:	🗖 No		☐ 5.5"			Recom	mended)			
BRAKE CHAMBER <sup>1:</sup>				🗖 2.5" Stro	ke				<b>3.0</b> " Stroke	
BRAKE CHAMBER SIZE:	🗖 No	<b>T</b> Type 24	<b>T</b> Type 30	יז 🗖	ype 30/30	🗖 Ту	pe 30/30		<b>T</b> Type 30/30	
BRAKE CHAMBER WARRANTY:		🗖 Stan	ndard	🗖 Standard	Extended Life	Extended Life		🗖 Standard	d 🛛 🗖 Extended Life	

1. If brake chamber is selected, a slack adjuster length must also be selected.

DRUM BRAKE RTR®	READY-TO-ROLL	PACKAGES			L1322 Rev E	
	Standard Service	1-Year Limited Warranty)		ConMet PreSet®		
HUB MATERIAL:	<ul> <li>Ductile Iron</li> <li>Dura-Light Hub<sup>®</sup></li> <li>Aluminum</li> </ul>			Aluminum		
NUMBER OF STUDS:	□ 10 □ 8			10		
BOLT CIRCLE DIAMETER:	☐ 11.25" ☐ 275 mm			11.25"		
WHEEL MATERIAL:	🗖 Aluminum	Steel	🗖 Steel / Aluminum	D Aluminum	Steel	Steel / Aluminum
DUAL / SUPER SINGLE: (SS) Short Stud (LS) Long Stud	<ul><li>Dual</li><li>Super Single</li></ul>			<ul><li>Dual</li><li>Super Single</li></ul>		
LUBE TYPE:	🗖 SAE 80/90 (Stand	ard)	🗖 Semi-Fluid Grease	🗖 Semi-Fluid Grease		Synthetic 75 w/ 90
SEAL:	Stemco Voyager	🗖 Hendrickson Stan	ıdard	No (ConMet Included)	)	
BEARING:	Standard			No (ConMet Included)	)	
SPINDLE NUT:	Standard 3-Piece			Standard 3-Piece		
HUBCAP TYPE:	Standard Bolt-On			Standard Bolt-On		
ABS TONE RING:	Yes			Yes		

BRAKE OPTIONS						
DUST SHIELD:	🗖 No	🗖 Yes (16.5" Brakes Or	ıly)			
ABS SENSOR:	🗖 No	Haldex 19.7"	D WABCO 15.7"	Bendix 14.84"	Bendix 78.7"	WABCO 36"

BRAKE OPTIONS		
DRUM MATERIAL:	🗖 Cast	T Fused
DRUM DUTY:	🗖 Standard	Heavy Duty
DRUM BALANCING:	Balanced	
WHEEL FASTENERS:	T Yes <sup>2</sup>	□ No

1. Two (2) wheel fasteners factory installed per wheel-end with balanced packaged in plastic bag, taped and stretched-wrapped to each wheel-end.

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Actual product performance may vary depending upon vehicle configuration, operation, service and other factors. All applications must comply with applicable Hendrickson specifications and must be approved by the respective vehicle manufacturer with the vehicle in its original, as-built configuration. Contact Hendrickson for additional details regarding specifications, applications, capacities, and operation, service and maintenance instructions.

Call Hendrickson at 330.489.0045 or 866.RIDEAIR (743.3247) for additional information.



www.hendrickson-intl.com

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