## **HENDRICKSON USE ONLY**

# HORDERING GUIDE

## **DROP AXLE**

**LIT NO:** L1322

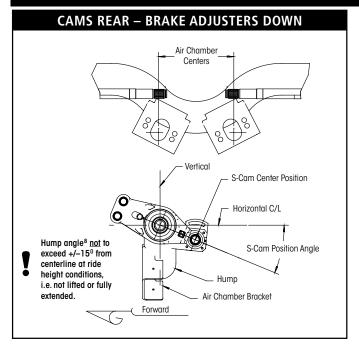
DATE: October 2020

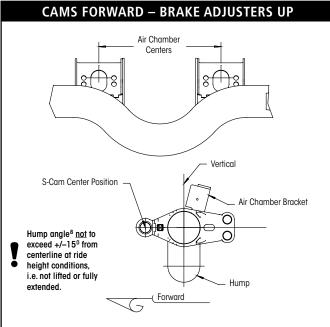
Rev: B

## FORM INSTRUCTIONS

For complete price and m	odel number information on HN or	HP Hendrickson Trailer Axles,	fax this form to 800.696.4	416 in the U.S. or 905.789	.1033 in Canada.		
TO: FROM:			COMPANY I	ANY NAME:			
DATE:	PHONE:	FAX:	EMAIL	EMAIL:			
SAME AS (OR PREVIOUS	HENDRICKSON AUX AXLE P/N):		E	EXCEPT:			
AXLES							
AXLE STYLE:			6" Drop Style				
AXLE WALL:	<b>1</b> 0.625	□ 0.625 □ 0.750 (required for hump-up orientation)					
BRAKE SIZE:	<b>1</b> 2.25"	<b>□</b> 16	.5" × 5"	□ 16.5" × 7"			
SPINDLE:	☐ HN Only	☐ HN	☐ HP	☐ HN	☐ HP		
BRAKE SELECTIONS:	See Chart A	See Chart B See Chart C					

#### S-CAM POSITION





NOTE: ALTERNATIVE AXLE ORIENTATION WITH HUMP UP ALLOWED. ALL HUMP-UP AXLES REQUIRE 3/4" AXLE WALL THICKNESS.

IMPORTANT! ALL ENGAGING CAMS MUST ROTATE THE SAME AS THE WHEELS IN FORWARD MOTION. CAM OPPOSITE ROTATION CAUSES COMPONENT FAILURE. HUMPS MUST BE WITHIN 15 DEGREES OF VERTICAL AS SHOWN.



CHART A	12.25" × 7.5" Brakes							
BRAKE LINING:		H20						
BRAKE MODEL:		HXS						
BRAKE COATING:				Standard				,
AXLE TRACK:				71.50"				
S-CAM POSITION:			C	ams Forward - Brake Adjusters U	р			
S-CAM:				28 SPLINE				
S-CAM LENGTH:				20.75				
S-CAM ANGLE:				0 - degrees				
S-CAM ENCLOSURE:				Standard Cam Bracket				
BRAKE CHAMBER BRACKET:				Standard Chamber Bracket				
BRAKE CHAMBER:			2.5" Stro	oke		☐ 3.0" Stroke		
BRAKE CHAMBER SIZE:	☐ No	Type 24 Type 30 Type 24/3 Standard		☐ Type 30/30		☐ Type 30 ☐ Type 3		ype 30/30
BRAKE CHAMBER WARRANTY:				☐ Standard ☐ Extended Life		andard	☐ Standard	☐ Extended Life
SLACK ADJUSTER LENGTH:	☐ No	<b>5</b> .5"		☐ 6.0" (Long Stroke Recommended)				
					'			
CHART B				16.5" × 5" Brakes				
BRAKE LINING:		H15						
BRAKE MODEL:				Standard				
BRAKE COATING:				Standard				
AXLE TRACK:		<b>7</b> 1.50"		73.50"				
S-CAM POSITION:	Cams Rear - Brake Adjusters Down			Cams	Rear - Brake	Adjusters	Down	
						,,	DOWN	
S-CAM:		28 SPLINE			28 SPL		Down	
S-CAM: S-CAM LENGTH:		· · · · · · · · · · · · · · · · · · ·				INE	Bowii	
		28 SPLINE			28 SPL	INE 5"	DOW!!	
S-CAM LENGTH:		28 SPLINE 22.375"			28 SPL 22.87	INE 5" rees		
S-CAM LENGTH: S-CAM ANGLE:		28 SPLINE 22.375" 15-Degrees			28 SPL 22.87 15-Deg	INE 5" rees n Bracket		
S-CAM LENGTH: S-CAM ANGLE: S-CAM ENCLOSURE:		28 SPLINE 22.375" 15-Degrees Standard Cam Bracket	Stroke		28 SPL 22.87 15-Degi Standard Car	INE 5" rees m Bracket Bracket		
S-CAM LENGTH: S-CAM ANGLE: S-CAM ENCLOSURE: BRAKE CHAMBER BRACKET:	□ No	28 SPLINE 22.375" 15-Degrees Standard Cam Bracket Standard Chamber Bracket	Stroke		28 SPL 22.87 15-Degi Standard Car	INE 5" rees m Bracket Bracket	☐ 3.0" Stroke	e 30/30
S-CAM LENGTH: S-CAM ANGLE: S-CAM ENCLOSURE: BRAKE CHAMBER BRACKET: BRAKE CHAMBER:		28 SPLINE 22.375" 15-Degrees Standard Cam Bracket Standard Chamber Bracket			28 SPL 22.87 15-Degi Standard Car High Rise I	INE 5" rees m Bracket Bracket	☐ 3.0" Stroke	e 30/30  Extended Life

CHART C	16.5" × 7" Brakes									
BRAKE LINING:	☐ H20			☐ H23			☐ H26			
BRAKE MODEL:	☐ Standard	☐ HXS	<b>T</b> Standard	<b>J</b> Standard ☐ HXS			☐ HXS			
BRAKE COATING:										
AXLE TRACK:			<b>7</b> 1.50	II			<b>7</b> 77.50"			
S-CAM POSITION:	Cams Forward	d - Brake Adjusters Up		Cams Rear - Brak	e Adjusters Down		☐ Cams Rear - Brake Adjusters Down			
S-CAM:	<b>□</b> 2	8 SPLINE		☐ 28 S	PLINE		☐ 28 SPLINE			
S-CAM LENGTH:	□ 20.625"		<b>□</b> 2	□ 21.625"		□ 22.625"		□ 22.375"		<b>1</b> 24.625"
S-CAM ANGLE:	☐ 0 - degrees ☐ 35 - degrees		☐ 15 - degrees		☐ 22.5 - degree	rees 🗖 0 - d		legrees		15 - degrees
S-CAM ENCLOSURE:	☐ Standard Cam Bracket ☐ Severe Cam Tube		☐ Standard Cam Bracket		☐ Standard Cam Bracket☐ Severe Cam Tube		Standard Cam Bracket		☐ Sto	andard Cam Bracket
BRAKE CHAMBER BRACKET:	Standard Chamber Bracket		☐ Standard Chamber Bracket ☐ High Rise Bracket		Standard Chamber Bracket		Standard Chamber		☐ Sta	andard amber Bracket
SLACK ADJUSTER LENGTH:	□ No □ 5.5" □ 6.0" (Long Stroke Recom					Recom	mended)			
BRAKE CHAMBER1:				2.5" Stroke			☐ 3.0" Stroke			' Stroke
BRAKE CHAMBER SIZE:			☐ Type 30	☐ Type 30 ☐ Ty		□ Ту	Гуре 30/30		☐ Type 30/30	
BRAKE CHAMBER WARRANTY:			ndard	☐ Standard ☐ Extended Lif		☐ Extended Life		☐ Standard	d	Extended Life

<sup>1.</sup> If brake chamber is selected, a slack adjuster length must also be selected.

DRUM BRAKE RTR®	READY-TO-ROL	L® PACKAGES				
	☐ Standard Service	(1-Year Limited Warranty)		☐ ConMet PreSet®		
HUB MATERIAL:	☐ Ductile Iron ☐ Dura-Light Hub® ☐ Aluminum			Aluminum		
NUMBER OF STUDS:	□ 10 □ 8			10		
BOLT CIRCLE DIAMETER:	□ 11.25" □ 275 mm			11.25"		
WHEEL MATERIAL:	☐ Aluminum	☐ Steel	☐ Steel / Aluminum	☐ Aluminum	☐ Steel	☐ Steel / Aluminum
DUAL / SUPER SINGLE: (SS) Short Stud (LS) Long Stud	☐ Dual ☐ Super Single			☐ Dual ☐ Super Single		
LUBE TYPE:	☐ SAE 80/90 (Stand	dard)	☐ Semi-Fluid Grease	☐ Semi-Fluid Grease		☐ Synthetic 75 w/ 90
SEAL:	☐ Stemco Voyager	☐ Hendrickson Stan	dard	No (ConMet Included)		
BEARING:	Standard			No (ConMet Included)		
SPINDLE NUT:	Standard 3-Piece			Standard 3-Piece		
HUBCAP TYPE:	Standard Bolt-On			Standard Bolt-On		
ABS TONE RING:	Yes			Yes		
BRAKE OPTIONS						
DUST SHIELD:	☐ No	Tyes (16.5" Brakes C	Only)			
ABS SENSOR:	☐ No	☐ Haldex 19.7"	☐ WABCO 15.7"	■ Bendix 14.84"	■ Bendix 78.7"	☐ WABCO 36"
BRAKE OPTIONS						
DRUM MATERIAL:	Cast	☐ Fused				
DRUM DUTY:	☐ Standard	☐ Heavy Duty				
DRUM BALANCING:	Balanced					
WHEEL FASTENERS:	☐ Yes²	☐ No				

<sup>1.</sup> Two (2) wheel fasteners factory installed per wheel-end with balanced packaged in plastic bag, taped and stretched-wrapped to each wheel-end.

otes Communication of the Comm	
	—
	—

otes	
	_
	_

Notes		

Actual product performance may vary depending upon vehicle configuration, operation, service and other factors.

All applications must comply with applicable Hendrickson specifications and must be approved by the respective vehicle manufacturer with the vehicle in its original, as-built configuration.

Contact Hendrickson for additional details regarding specifications, applications, capacities, and operation, service and maintenance instructions.

Call Hendrickson at 330.489.0045 or 866.RIDEAIR (743.3247) for additional information.



www.hendrickson-intl.com

L1322 Rev B 10-20

L1322 ReV B 10-20

2020 Hendrickson USA, L.L.C. All Rights Reserved. All trademarks shown are owned by Hendrickson USA, L.L.C., or one of its affiliates, in one or more countries.

Information contained in this literature was accurate at the time of publication. Product changes may have been made after the copyright date that are not reflected.

#### TRAILER COMMERCIAL VEHICLE SYSTEMS

2070 Industrial Place SE Canton, OH 44707-2641 USA 866.RIDEAIR (743.3247) 330.489.0045 • Fax 800.696.4416

#### Hendrickson Canada

250 Chrysler Drive, Unit #3 Brampton, ON Canada L6S 686 800.668.5360 905.789.1030 • Fax 905.789.1033

#### Hendrickson Mexicana

Circuito El Marqués Sur #29
Parque Industrial El Marqués
Pob. El Colorado, Municipio El Marqués,
Querétaro, México C.P. 76246
+52 (442) 296.3600 • Fax +52 (442) 296.3601