



TORQUE SPECIFICATIONS				
DESCRIPTION	SIZE	TORQUE (N-M)	TORQUE (FT-LBF)	SOCKET SIZE
SHOCK ABSORBER BOLTS	3/4-10	285-320	210-235	1-1/8" or 29mm
AIR SPRING NUTS, UPPER	M22x1.5	110-135	80-100	34mm
AIR SPRING NUTS, LOWER	M14x2	80-90	60-70	18mm
AIR SPRING PLUG	M12x1.5	15	10	6mm HEX
U-BOLTS	M22x1.5	645-710	475-525	34mm
ARL BOLTS	M16x2	15-25	10-20	24mm
PIVOT BOLTS*	7/8-9	685-810	505-595	E-20 & 36mm

*AFTER FINAL AXLE ALIGNMENT, TIGHTEN UNTIL SHEAR HEAD SEPARATES

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- NOTES:
 1. COMPONENT REPRESENTATION ARE REFERENCE ONLY. ACTUAL COMPONENT APPEARANCE MAY VARY.
 2. REFER TO DOCUMENT R-HSDS FOR MODEL DOCUMENTATION.
 3. REFER TO DOCUMENT B-32596 FOR AFTERMARKET PARTS LIST.
 4. REFER TO DOCUMENT D-32106 FOR INSTALLATION DRAWING.

HENDRICKSON TRAILER COMMERCIAL VEHICLE SYSTEMS 2000 INDUSTRIAL PARK BL., CANON, NJ 07030-1002, USA	UNLESS OTHERWISE NOTED: DIMENSIONS ARE: R ± 0.25 J ± 0.15 K ± 0.25 ANGULAR ± 0.5° SURFACE FINISH PER MIL-STD-1560	DIM: M GEZO DES: B-29-11 CHECKED BY: C. ANDERSON APPROVED BY: M. OYSTER	DATE: 1-4 INC: 1 OF 1 SHE: D DRAWING NUMBER: D-32592
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