## HENDRICKSON TOOLBOX TIP: PREVENTIVE MAINTENANCE GUIDE

								VALS	REFERENCE LITERATURE	
ITEMS TO CHECK <sup>1,3</sup> (RECOMMENDED)		AL, PHYSICAL			MONTHLY	QUARTERLY	ANNUALLY	LIT. NO.	TITLE OR COMMENTS 3, 4	
(RECOMMENDED)			VISUAL, LUBRICA	PDI	DAILY	NON	BUA	ANN		
Air springs			V			~			L1155	Air Springs
Axle connections (welds & U-bolts, if equipped)			V	1			~		L579	Alignment Procedures
Bolts			V	~		~			<u>B31</u>	Torque Specifications
MAXX22T <sup>™</sup> ADB									T72009	Installation and Maintenance Procedures
Pad wear, retaining springs, bar & mounting holes			V/P				~		1	Also inspect during brake and wheel-end service.
<ul> <li>Pad retaining springs</li> </ul>			V			~			]	
<ul> <li>Rotor condition, separation cracks &amp; excessive or abnormal wear</li> </ul>			V/P			~				Refer to page 3 for more information.
Damage to adjuster, guide pin & piston boots			V/P			~				
Presence / Condition of adjuster & guide pin caps			V/P			~				
Brakes - Air disc										Contact vendor 7.
Brakes - Drum									L974	Drum Brake Maintenance Procedures
Brake chamber, pushrod, & overall condition			V/P/L	~		~			]	Refer to fleet requirements for more details.
S-cam & cam tube			V/P/L	~		V				
Slack adjuster			V/P/L	~		V×				Contact vendor 7
HT YS & YB Y-beam inspection			V				V		<u>T49001</u>	Y-beam Inspection (See notes on next page)
Obvious signs of wear, damage or change in condition of suspension & axle components			V		~				L1073 L1074	Primary Fixed Suspension Information Slider Suspension Information
Pivot connections			V	~		~			<u>L1071</u> L1072	Pivot Bushing InspectionReplacement Information
Bushing tube spacers			V				V		L750	Bushing Tube Spacer Maintenance Procedures
TRI-FUNCTIONAL <sup>®</sup> Bushing			V/P				V		<u>B106</u>	Pivot Bushing Inspection Procedures
Ride height			P	~			~		L459	Checking Trailer RH, see <u>L388</u> RH Settings
Self-steer axle (CONNEX™ ST)									<u>T62001</u>	Self-steer Axle Maintenance Procedures
Tie rod ends			V/P/L	V		~			<u>T60001</u>	Decal: Self-steer Axle Lubrication
Kingpin bushing, lock straight pivot arms			V/P/L	V			~			
Lock straight air spring & chamber			V/P	V			1			
Shock absorbers			V				~		<u>L551</u>	Shock Absorber Inspection Procedures
Shock mounting brackets & bolts			V				~		<u>L635</u>	INTRAAX® Shock Mount Assembly Procedure
Slider suspension or slider box			V/P					~	L1074	Slider Suspension Information
TIREMAAX® Tire inflation system				1	1	1		1	<u>L818</u>	TIREMAAX® EC TIS Installation, Service and Troubleshooting Procedures
Indicator lamp operation (not constantly on)     Time (low) (lister for sin lock)		V	<b>v</b>	~				<u>L995</u>	TIREMAAX® CP TIS Installation, Service and	
Tires (low) / Listen for air leaks		V	~			-		T51002	Troubleshooting Procedures	
Check tire pressure     Tire base connections (damaged or lesse)		V/P	-			~		101002	TIREMAAX <sup>®</sup> CP and PRO Tire Inflation System	
Tire hose connections (damaged or loose)     Tost lamp operation		V/P	~			~			Installation, Service and Troubleshooting	
Test lamp operation     Complete system integrity sheek			V/P				~	-		
Complete system integrity check			V/P	-				~	L64	Weld Procedures, also see L1073 & L1074
Welds (all)		D.O	V	~			~			
Wheel-end component inspection <sup>5</sup>	A <u>6</u>	<b>B</b> <sup>9</sup>	1/4						Various	L496 (std) <sup>8</sup> , L775 / L776 (HUS), <u>T72001 (HNP)</u> , <u>T72002</u> (HXL7), T72004 (HLS),
Lube level <sup>8</sup> and colorization	X	v	V/L		~	-				T72005 (HVS) <sup>§</sup> , T72006 (HXL3) <sup>§</sup> and T72007 (HXL5)
Lubricant leaks (hubcaps & wheel seals)     Smooth and quict rotation	X X	X X	V P			~	~		{	wheel-end maintenance procedures available online.4.7
Smooth and quiet rotation		X	V P				~			
<ul> <li>Hubcap integrity</li> <li>Check end play<sup>5</sup></li> </ul>	X X	<b>X</b> 9	P			~	<u> </u>	✓ <u>5</u>		4
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r complete instructions, refer to Hendrickson literature mber L578 *Preventative Maintenance Guide Flood Service* equirements before referencing this document.

- 1. The above checks should be done any time suspension is damaged or otherwise NOT functioning properly.
- V = Visual Check. P = Physical Check (operation, measuring, access, disassembly, or other physical contact may be required.) L = Lubrication Point.
- 3. For any inspection issues requiring service, refer to documents listed in the Lit. No. column, T15001 Air Ride Suspension Concepts and Functions or contact Hendrickson for assistance. Also refer to PERIODIC INSPECTION SCHEDULE if adjustments are required.
- 4. Related literature for inspected items are available on the Hendrickson Trailer Suspension Literature web page at www.hendrickson-intl.com/trailerlit.
- 5. While under warranty, Hendrickson Technical Services must be contacted prior to hubcap removal and servicing.
- 6. **A** = Standard Service 1 year warranty wheel-end package. **B** = Extended-Life wheel-ends (HLS<sup>®</sup>, HVS<sup>®</sup>, HUS<sup>®</sup>, HXL3<sup>®</sup>, HXL5<sup>®</sup>, HXL7<sup>®</sup>).
  - **NOTE:** HUS is no longer available from its original supplier. If necessary, please contact Hendrickson for details.
- 7. For information on vendor components, contact vendor directly. Links to ADB and wheel end VENDOR LITERATURE is available at www.hendrickson-intl.com/trailerlit.
- If applicable and during warranty coverage of Standard 1-year, HVS and HXL3 wheel ends; topping off oil to the hubcap fill line is allowed. The oil type must be the same as originally filled by Hendrickson during suspension build. CONTACT HENDRICKSON for more details or questions.
- Servicing of wheel-ends is not recommended while under warranty unless necessary and only after contacting Hendrickson Technical Services.

www.hendrickson-intl.com HENDRICKSON TRAILER COMMERCIAL VEHICLE SYSTEMS 2070 Industrial Place SE Canton, OH 44707-2641 USA

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Questions? Call Hendrickson Trailer Technical Services In United States and Canada at 866-RIDEAIR (743-3247) or email HTTS@hendrickson-intl.com