HPARTS LIST

VANTRAAX® HKANT 46K/ HKAT 46K/HKA200

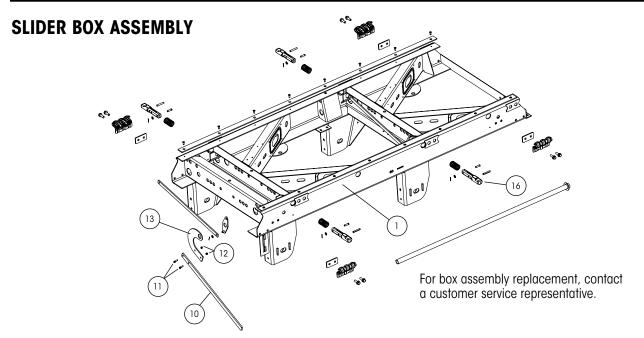
LIT NO: L890 **DATE**: May 2019

REVISION: 1

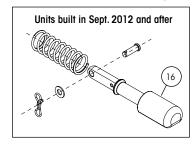






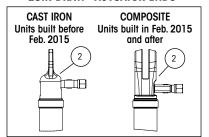


SLIDER PINS

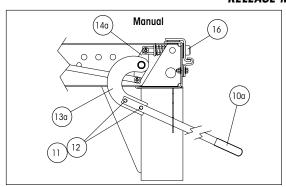


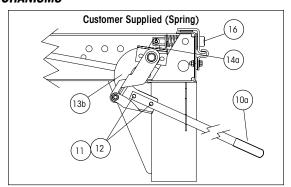


QUIK-DRAW® ACTUATOR ENDS

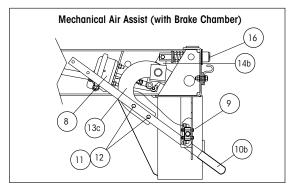


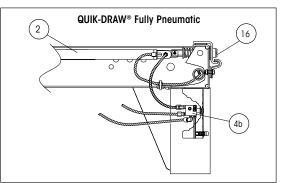
RELEASE MECHANISMS





NO LONGER AVAILABLE ON PRODUCTION MODELS OR BOX REPLACEMENTS — PARTS FOR THESE MECHANISMS ARE STILL AVAILABLE





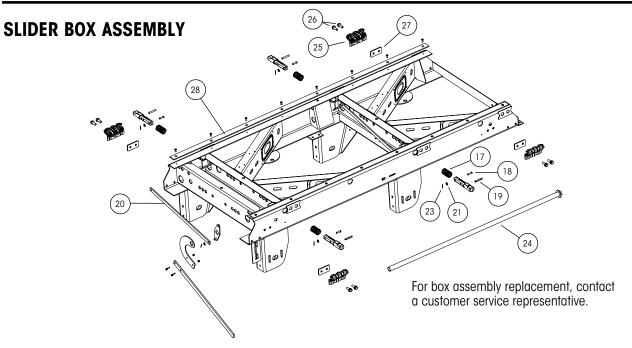


VANTRAAX® HKANT 46K / HKAT 46K / HKA200 PARTS LIST

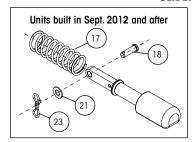
SLIDER BOX ASSEMBLY

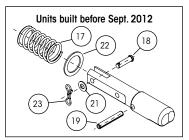
SYSTEM			
DESCRIPTION	PART NO.	QTY.	NOTE
AFTERMARKET BOX REPLACEMENT	AMBOX.###		Contact Hendrickson for assistance
QUIK-DRAW® PNEUMATIC PIN-PULL MECHANISM			See L751 QUIK-DRAW Parts List
PIN EXTENSION 54" BOX WIDTH (Not shown)			See L751 QUIK-DRAW Parts List
QUIK-DRAW VALVE			See L751 QUIK-DRAW Parts List
QUIK-DRAW VALVE KNOB with SET SCREW (Not shown)			See L751 QUIK-DRAW Parts List
QUIK-DRAW VALVE SPACER (Not shown)			See L751 QUIK-DRAW Parts List
QUIK-DRAW RETROFIT KIT (Not shown)			See L751 QUIK-DRAW Parts List
BRAKE CHAMBER MECHANICAL AIR ASSIST	A-23039	1	Type 12 modified
AIR VALVE MECHANICAL AIR ASSIST	VS-23224	1	Air valve with fittings
HANDLE ASSEMBLY			
10a Manual and customer supplied release mechanisms	S-25592	1	Handle and grip assembly
10b Mechanical air assist release mechanisms	B-22923	1	Handle only
HANDLE BOLT	SA-1100-10	2	$2-3/8$ "- $16 \times 1-1/4$ " hex head bolt, grade 5
HANDLE NUT	SA-9000-5	2	2-3/8"-16 lock nut, grade B
HANDLE MOUNT			
13a Manual	C-21275	1	
13b Customer supplied	S-23534	1	Includes crank arm bolt kit
13c Mechanical air assist	C-23231	1	
CRANK ARM WELDMENT			
14a Manual and customer supplied	B-33010	2	For front and rear of slider box
14b Mechanical air assist	B-33010	1	For rear of slider box
CRANK ARM BOLT KIT (Not shown)	A-22041	1	Includes bolt, flat washer,
			lock washer and nut
LOCKING PIN			See L751 QUIK-DRAW Parts List
	QUIK-DRAW® PNEUMATIC PIN-PULL MECHANISM PIN EXTENSION 54" BOX WIDTH (Not shown) QUIK-DRAW VALVE QUIK-DRAW VALVE KNOB with SET SCREW (Not shown) QUIK-DRAW VALVE SPACER (Not shown) QUIK-DRAW RETROFIT KIT (Not shown) BRAKE CHAMBER MECHANICAL AIR ASSIST AIR VALVE MECHANICAL AIR ASSIST HANDLE ASSEMBLY 10a Manual and customer supplied release mechanisms 10b Mechanical air assist release mechanisms HANDLE BOLT HANDLE NUT HANDLE MOUNT 13a Manual 13b Customer supplied 13c Mechanical air assist CRANK ARM WELDMENT 14a Manual and customer supplied 14b Mechanical air assist CRANK ARM BOLT KIT (Not shown)	DESCRIPTION AFTERMARKET BOX REPLACEMENT QUIK-DRAW® PNEUMATIC PIN-PULL MECHANISM PIN EXTENSION 54" BOX WIDTH (Not shown) QUIK-DRAW VALVE QUIK-DRAW VALVE KNOB with SET SCREW (Not shown) QUIK-DRAW VALVE SPACER (Not shown) QUIK-DRAW RETROFIT KIT (Not shown) BRAKE CHAMBER MECHANICAL AIR ASSIST A-23039 AIR VALVE MECHANICAL AIR ASSIST VS-23224 HANDLE ASSEMBLY 10a Manual and customer supplied release mechanisms S-25592 10b Mechanical air assist release mechanisms B-22923 HANDLE BOLT SA-1100-10 HANDLE NUT SA-9000-5 HANDLE MOUNT 13a Manual C-21275 13b Customer supplied S-23534 13c Mechanical air assist CRANK ARM WELDMENT 14a Manual and customer supplied B-33010 CRANK ARM BOLT KIT (Not shown) A-22041	DESCRIPTION AMBOX.### AFTERMARKET BOX REPLACEMENT QUIK-DRAW® PNEUMATIC PIN-PULL MECHANISM PIN EXTENSION 54" BOX WIDTH (Not shown) QUIK-DRAW VALVE QUIK-DRAW VALVE KNOB with SET SCREW (Not shown) QUIK-DRAW VALVE SPACER (Not shown) QUIK-DRAW RETROFIT KIT (Not shown) BRAKE CHAMBER MECHANICAL AIR ASSIST A-23039 1 AIR VALVE MECHANICAL AIR ASSIST VS-23224 1 HANDLE ASSEMBLY 10a Manual and customer supplied release mechanisms S-25592 1 10b Mechanical air assist release mechanisms B-22923 1 HANDLE BOLT SA-1100-10 2 HANDLE NUT SA-9000-5 2 HANDLE MOUNT 13a Manual C-21275 1 13b Customer supplied S-23534 1 13c Mechanical air assist C-23231 1 CRANK ARM WELDMENT 14a Manual and customer supplied B-33010 2 14b Mechanical air assist B-33010 1 CRANK ARM BOLT KIT (Not shown) A-22041 1



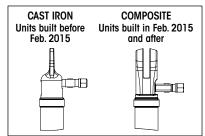


SLIDER PINS

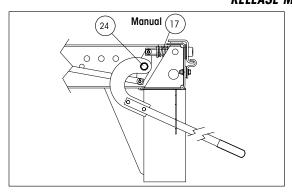


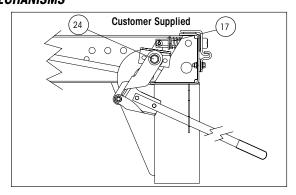


QUIK-DRAW® ACTUATOR ENDS

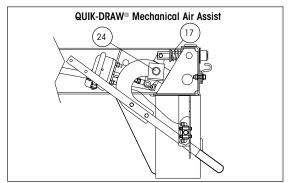


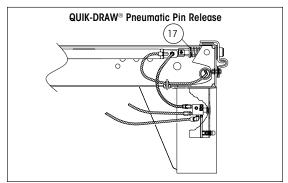
RELEASE MECHANISMS





NO LONGER AVAILABLE ON PRODUCTION MODELS OR BOX REPLACEMENTS — PARTS FOR THESE MECHANISMS ARE STILL AVAILABLE





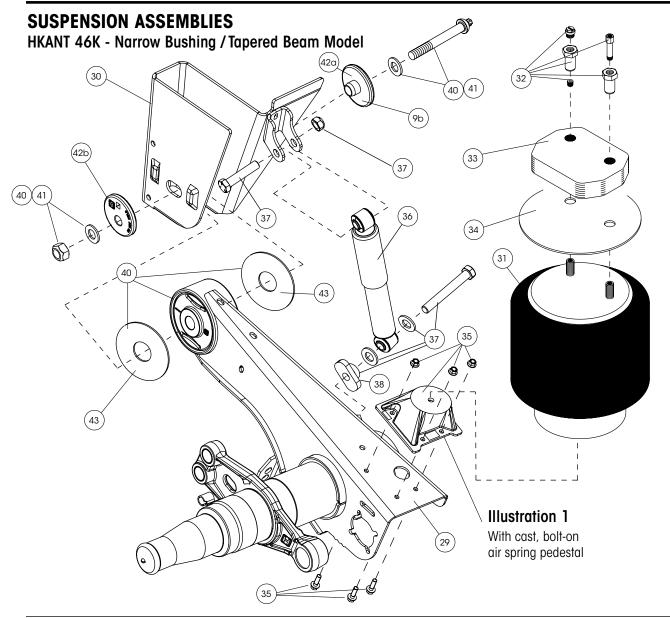




SLIDER BOX ASSEMBLY

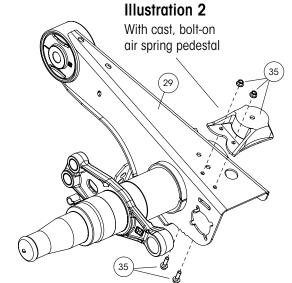
DESCRIPTION	DADT NO	SYSTEM	NOTE
DESCRIPTION	PARI NO.	WII.	NOIE
LOCKING PIN SPRING			See L751 QUIK-DRAW® Parts List
CLEVIS PIN			See L751 QUIK-DRAW Parts List
SPRING PIN (Units built before Sept. 2012)			See L751 QUIK-DRAW Parts List
LOCKING PIN LINK			See L751 QUIK-DRAW Parts List
LOCKING PIN WASHER			See L751 QUIK-DRAW Parts List
PIN WASHER (Units built before Sept. 2012)			See L751 QUIK-DRAW Parts List
LOCKING PIN LINK COTTER PIN			See L751 QUIK-DRAW Parts List
PIPE WELDMENT			
Manual and mechanical air assist	S-21433	1	
Customer supplied	S-21433-1	1	
BODY RAIL CLIP			
3.4" clip height	S-24459	4	Use with 4" hole centers and
			1.625" locking pin
3.8" clip height	S-24460	4	Use with 6" hole centers and
			1.395" locking pin
BODY RAIL CLIP BOLT	SA-6900-2	8	1/2"-13" × 1-1/2" flanged bolt
BODY RAIL CLIP SPACER	A-22367	4	2" clip hole centers
SLIDER WEAR PAD KIT	S-14342-3	2	Includes (1) slider wear pad and
			(8) screws
	CLEVIS PIN SPRING PIN (Units built before Sept. 2012) LOCKING PIN LINK LOCKING PIN WASHER PIN WASHER (Units built before Sept. 2012) LOCKING PIN LINK COTTER PIN PIPE WELDMENT Manual and mechanical air assist Customer supplied BODY RAIL CLIP 3.4" clip height BODY RAIL CLIP BOLT BODY RAIL CLIP SPACER	LOCKING PIN SPRING CLEVIS PIN SPRING PIN (Units built before Sept. 2012) LOCKING PIN WASHER PIN WASHER (Units built before Sept. 2012) LOCKING PIN LINK COTTER PIN PIPE WELDMENT Manual and mechanical air assist Customer supplied S-21433-1 BODY RAIL CLIP 3.4" clip height S-24459 BODY RAIL CLIP BOLT BODY RAIL CLIP SPACER SA-6900-2 BODY RAIL CLIP SPACER	DESCRIPTION PART NO. QTY. LOCKING PIN SPRING CLEVIS PIN SPRING PIN (Units built before Sept. 2012) LOCKING PIN LINK LOCKING PIN WASHER PIN WASHER (Units built before Sept. 2012) LOCKING PIN LINK COTTER PIN PIPE WELDMENT Manual and mechanical air assist S-21433 1 Customer supplied S-21433-1 1 BODY RAIL CLIP 3.4" clip height S-24459 4 BODY RAIL CLIP BOLT SA-6900-2 8 BODY RAIL CLIP SPACER A-22367 4



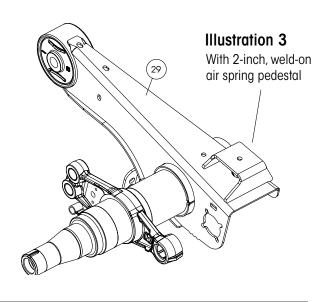


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Manufactured Late August 2002 Through 2008



Manufactured 2001 Through 2002



L890 Rev H



SUSPENSION ASSEMBLIES —

HKANT 46K - Narrow Bushing / Tapered Beam Model

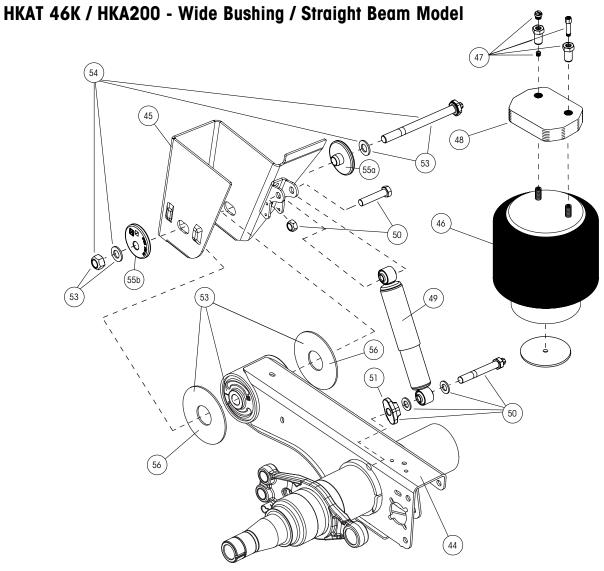
ITEM	DESCRIPTION	PART NO.	SYSTEM QTY.	NOTE		
29	HALFTRAAX™ AXLE/BEAM WELDMENT	HTRAAX.###	2	Contact Hendrickson for assistance		
30	FRAME BRACKET			See L1266 Frame Bracket Parts List		
31	31 AIR SPRING					
	16" ride height and above	S-22948	4	Replaces C-21966		
	Below 16" ride height	S-21800	4	Replaces C-21800		
32	AIR SPRING MOUNTING KIT (per air spring) - When model ind	cludes a cast, bolt-on	pedestal unde	·		
	14" - 18" ride heights	S-22619/2	4	Includes Spiralock nuts, pipe plug and flange nut		
	19" ride height	S-22630/2	4	Includes Spiralock nuts, pipe plug, air fitting and flange nut		
33	AIR SPRING SPACER - When model includes a cast, bolt-on pedesta	l under the air spring		19" ride height		
		B-22510-1	4	1-1/8" spacer		
34	AIR SPRING MOUNTING PLATE	S-27042	4	15.5" ride height		
35	CAST AIR SPRING PEDESTAL KIT - When model includes a cast, I	polt-on pedestal unde	er the air sprin	g. (Illustrations 1 and 2)		
	16" ride height with 2" pedestal	S-27447-1	2	Includes left and right side pedestals and fasteners		
	16.5" ride height with 2.57" pedestal	S-27447-2	2	Same as above		
	14" and 17" ride heights with 3.17" pedestal	S-27447-3	2	Same as above		
	15", 15.5", 18" and 19" ride heights with 3.91" pedestal	S-27447-4	2	Same as above		
36	SHOCK ABSORBER	S-23566	4	Standard duty		
37	SHOCK BOLT KIT	S-24049/2	4	Includes shear bolt, spacer, washers, hex bolt and hex nut		
38	SHOCK SPACER	S-27196	4			
39	SHOCK STRAP KIT (Not shown)	C-23086-1	4	Includes (2) straps, (2) clevis and (4) ties		
40	TRI-FUNCTIONAL® PIVOT BUSHING KIT ¹	S-26321	2	Narrow bushing, includes (2) bushings, (2) pivot bolt kits, (4) bushing tube spacers and lubricant pack		
41	QUIK-ALIGN® PIVOT BOLT KIT	S-24705	4	Contains 7" bolt, nut and hardened washers		
42	QUIK-ALIGN ALIGNMENT COLLAR					
	42a Concentric (inner)	S-20924	4	Pivot bolt hole is centered		
	42b Eccentric (outer)	S-20925	4	Pivot bolt hole is offset from center		
43	BUSHING TUBE SPACER	S-26807	8	Outer diameter dimension of TRI-FUNCTIONAL bushing inner metal is 2.6"; inner hole dimension of bushing tube spacer 2.95"		

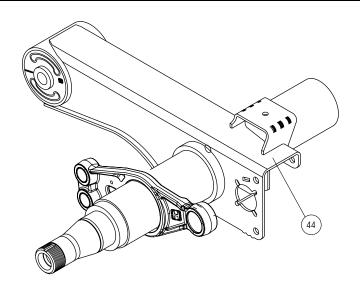
Note: Identification can be found on the roadside slider box rail above the front frame bracket there will also be a blank INTRAAX tag on the inside of the curbside beam.

^{1.} Bushing tool S-24736 is required to correctly re-bush the suspension.



SUSPENSION ASSEMBLIES —





L890 Rev H 8



SUSPENSION ASSEMBLIES — HKAT 46K / HKA200 - Wide Bushing / Straight Beam Model

ITEM	DESCRIPTION	PART NO.	SYSTEM QTY.	NOTE	
44	HALFTRAAX™ AXLE/BEAM WELDMENT FRAME BRACKET ASSEMBLY	HTRAAX.###	2	Contact Hendrickson for assistance See L1266 Frame Bracket Parts List	
46	AIR SPRING			See L1200 Fluitle Blucket Pulls List	
40	14" - 15" ride heights	S-21800	4	Replaces C-21800	
	16" - 19" ride heights	S-21600 S-22948	4	Replaces C-21966	
47	AIR SPRING MOUNTING KIT (per air spring) - When mode			•	
-4/	14" and 16.5" ride heights	S-22635/2	4	Includes Spiralock nuts, pipe plug	
	14 und 10.5 lide heights	3-22033/2	4	and flange nut	
	16" ride height	S-22619/2	4	Same as above	
	15" and 18" ride heights	S-22631/2	4	Includes Spiralock nuts, pipe plug,	
	13 did to fide fielgills	3-22031/2	4	air fitting and flange nut	
	17" ride height	S-22630/2	4	Same as above	
	19" ride height	S-22632/2	4	Same as above	
48	AIR SPRING SPACER - When model includes a 2", weld-on pede		4	Sume as above	
40	14" and 16.5" ride heights	B-22510-4	4	3/4" spacer	
	15" and 18" ride heights	B-22510-4	4	1-7/8" spacer	
	17" ride height	B-22510-1	4	1-1/8" spacer	
	19" ride height	B-22510-3	4	3-1/8" spacer	
49	SHOCK ABSORBER	S-23566	4	Standard duty	
50	SHOCK BOLT KIT	S-24049/2	4	Includes shear bolt, spacer,	
•••		0 2 10 17/2	•	washers, hex bolt and hex nut	
51	SHOCK SPACER	S-27196	4	Washers, flox bell and flox flat	
52	SHOCK STRAP KIT (Not shown)	C-23086-1	4	Includes (2) straps, (2) clevis and	
	(,		•	(4) ties	
53	TRI-FUNCTIONAL® PIVOT BUSHING KIT ¹	S-24691	4	Wide bushing, includes (1) bushing,	
				(1) pivot bolt kit, (2) bushing tube	
				spacers and lubricant pack	
54	QUIK-ALIGN® PIVOT BOLT KIT	S-24679	4	Contains 10" bolt, nut and hardened	
				washers	
55	QUIK-ALIGN ALIGNMENT COLLAR				
	55a Concentric (inner)	S-20924	4	Pivot bolt hole is centered	
	55b Eccentric (outer)	S-20925	4	Pivot bolt hole is offset from center	
56	BUSHING TUBE SPACER	S-21099	8	Outer diameter dimension of	
				TRI-FUNCTIONAL Bushing inner-	
				metal is 2.2"; Inner hole dimension	
				of bushing tube spacer 2.38"	

^{1.} Bushing tool S-21307 is required to correctly re-bush the suspension

Note: Identification can be found on the roadside slider box rail above the front frame bracket there will also be a blank INTRAAX tag on the inside of the curbside beam



OTHER PARTS LISTS

More information can be found in the following documents

Lit. Number	Description
L1055	SURELOK® Parts List
L1102	Slider Accessories and Axle Components Parts List
L949	RTR® READY-TO-ROLL® Parts List
L589	TRI-FUNCTIONAL® Bushing Replacement Tool
L1063	Air Disc Brakes Parts List
L1104	Brake Kits and Components Parts List

NOTES		

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L890 Rev H

H	VANTRAAX® HKANT 46K / HKAT 46K / HKA200 PARTS LIST
NOTES	

Actual product performance may vary depending upon vehicle configuration, operation, service and other factors.

All applications must comply with applicable Hendrickson specifications and must be approved by the respective vehicle manufacturer with the vehicle in its original, as-built configuration.

Contact Hendrickson for additional details regarding specifications, applications, capacities, and operation, service and maintenance instructions.

Call Hendrickson at 330.489.0045 or 866.RIDEAIR (743.3247) for additional information.



www.hendrickson-intl.com

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