HENDRICKSON USE ONLY

HCA® HENDRICKSON CHASSIS AXLES™ – HN / HP MODELS

FORM INSTRUCTIONS

DATE: December 2020

LIT NO: L1270

REVISION: B

For complete price and model number information on HN or HP HCA[®] Hendrickson Chassis Axles[™], send this form to your sales representative. For additional assistance, please call toll-free 866.RIDEAIR (743.3247) in the U.S. or 800.668.5360 in Canada.

COMPANY NAME:		CONTACT:			
EMAIL: PHONE:				DATE:	
SAME AS:			EXCEPT:		

AXLES			
APPLICATION:	Air Suspension	Mechanical Spring	
AXLE STYLE:	Straight		
SPINDLE:	🗖 HN	🗖 HP	
AXLE TRACK:	🗖 1,816mm	🗖 1,968mm	Other (1,664mm - 2,229mm, 12mm increments):
AXLE WALL ¹ :	🗖 12mm	🗖 15mm	🗇 16mm Heavy Duty 🛛 19mm Nominal
TIRE INFLATION SYSTEM ² :	TIREMAAX [®] CP (Comp	lete Worksheet on p. 3)	TIREMAAX PRO (Complete Worksheet on page 3) 3-Hole Prep No

DRUM BRAKES *Slack and brake chamber combinations will affect brake ratings. Refer to L809 for Brake Certifications.

BRAKE LINING:	🗖 H20		🗖 H20			H 26			
BRAKE SIZE:	🗖 310 x 200mm	□ 380 x 200mm □ 420 x 180mm □ 420 × 200mm		420 × 180mm	420 × 200mm	□ 420 × 180mm □ 420 × 200) × 200mm	
BRAKE MODEL:	HXS®	HXS	 Standard HXS 	HXS	StandardHXS	HXS		HXS	
BRAKE COATING:	Standard	Standard	Standard AAXTREME COAT® (HXS Only)		Standard AAXTREME COAT (HXS Only)		Standard		
BRAKE CHAMBER SIZE:	🗖 No	🗖 No	🗖 No		🗖 No		🗖 No		
	🗖 24/24 🗖 24/30 🗖 30/30	3 0/30	1 24/24	D 30/30	24/24	D 30/30	24/24	30/30	36/36 3
Service Only ⁴ :	🗇 Туре 24 🛛 Туре 30	T Type 30	🗖 Type 24	T Type 30	T Type 24	T Type 30	🗖 Туре 24	🗖 Туре	e 30

1. 12mm nominal axle wall is only permitted on mechanical spring suspensions.

2. Hendrickson does not provide warranty coverage for the installation, performance or components of a competitor-brand tire inflation system installed on a Hendrickson Chassis Axle. Any consequential damages to the Hendrickson Chassis Axle resulting from a failure to the competitor-brand tire inflation system or components, whether installed by the OEM, repair facility or end-user, should be directed to the respective tire inflation system manufacturer for warranty coverage.

3. Economic Commission for Europe (ECE) only.

4. "Service only" brake chambers are used when parking brakes are not needed.



DRUM BRAKES (Contin	nued)					L1270 Rev B
BRAKE CHAMBER:		Standard 64mm Stroke	Long 76mm Stroke	D Other:		
BRAKE CHAMBER WARRANTY:			Extended Life			
BRAKE CHAMBER PORT SIZE:	□ NPT — 5/8 - 11 UNC & 5/8 - 18 UNF		M 16 x 1.5			
BRAKE CHAMBER SUPPLIER:			D Other:			
BRAKE ADJUSTER PIN SIZE:	□ 12mm (1/2")					
BRAKE CHAMBER BRACKET:	Standard	High Rise (Not available with 3	330 x 200mm brakes)			
BRAKE ADJUSTER TYPE:			🗖 Manual			
BRAKE ADJUSTER BRAND:	D No	Standard	D Other:			
BRAKE ADJUSTER LENGTH:	🗖 No	Standard 140mm	Standard 152mm (Red	uired with 76mm Strok	(e Chamber)	5/6/7 - multiple
S-CAM SPLINES:	28 Spline	🗖 10 Spline	· · · ·	<u>.</u>	· ·	· · ·
S-CAM LENGTH:	1 604mm (Air Suspension)	524mm (Spring Suspension)	D 673mm	D 575mm	1 448mm	
CAM ENCLOSURE ⁵ :	Standard Cam Bracket	☐ Cam Tube System™				
S-CAM / BRAKE ADJUSTER POSITION:	🗖 Cams Rear — Brake Adju		Cams Forward — Bral			
DUST SHIELD:	🗖 No	🗖 Yes				
DUST SHIELD: ABS SENSOR:	□ No □ No	TYes Haldex .5m	UWABCO .4m	🗖 Bendix .38m	U WABCO 1m	🗖 Haldex 1.5m
			UWABCO .4m	Bendix .38m		🗖 Haldex 1.5m
ABS SENSOR:	□ No □ No	Haldex .5m Standard 3-Piece Nut	PRECISION320 [®] - HP HLS [®] He		9 - HN	Haldex 1.5m
ABS SENSOR: SPINDLE NUT:	□ No □ No	Haldex .5m Standard 3-Piece Nut	PRECISION320 [®] - HP HLS [®] He	PRECISION240®	9 - HN	Haldex 1.5m
ABS SENSOR: SPINDLE NUT: DRUM BRAKE RTR® REA	No No DY-TO-ROLL [®] PACK	Haldex .5m Standard 3-Piece Nut AGES ⁶	PRECISION320 [®] - HP HLS [®] He	PRECISION240® ndrickson Long-Life mited Warranty ⁷)	9 - HN	Haldex 1.5m
ABS SENSOR: SPINDLE NUT: DRUM BRAKE RTR® REA SPINDLE:	No No DY-TO-ROLL® PACK	Haldex .5m Standard 3-Piece Nut AGES ⁶	PRECISION320 [®] - HP HLS [®] He (6-Year Li	PRECISION240® ndrickson Long-Life mited Warranty ⁷)	9 - HN	Haldex 1.5m
ABS SENSOR: SPINDLE NUT: DRUM BRAKE RTR® REA SPINDLE: HUB MATERIAL:	 No No DY-TO-ROLL[®] PACK HN Ductile Iron 	Haldex .5m Standard 3-Piece Nut AGES ⁶ HP Dura-Light Hub®	PRECISION320 [®] - HP HLS [®] He (6-Year Li	PRECISION240® ndrickson Long-Life mited Warranty ⁷)	9 - HN	Haldex 1.5m
ABS SENSOR: SPINDLE NUT: DRUM BRAKE RTR® REA SPINDLE: HUB MATERIAL: ABS TONE RING: NUMBER OF STUDS:	 No No No DY-TO-ROLL[®] PACK HN Ductile Iron No 	Haldex .5m Standard 3-Piece Nut AGES ⁶ HP Dura-Light Hub [®] Yes	PRECISION320 [®] - HP HLS [®] He (6-Year Li Alumi 8 (27	PRECISION240® ndrickson Long-Life s mited Warranty ⁷) num	9 - HN System™	Haldex 1.5m
ABS SENSOR: SPINDLE NUT: DRUM BRAKE RTR® REA SPINDLE: HUB MATERIAL: ABS TONE RING: NUMBER OF STUDS: B.C. = Bolt Circle Diameter WHEEL MATERIAL: DUAL / SUPER SINGLE:	 No No No DY-TO-ROLL[®] PACK HN Ductile Iron No 10 (335mm B.C.) 	Haldex .5m Standard 3-Piece Nut AGES ⁶ HP Dura-Light Hub [®] Yes 10 (11.25" B.C.)	PRECISION320 [®] - HP HLS [®] He (6-Year Li Alumi Alumi 8 (27	PRECISION240® ndrickson Long-Life mited Warranty ⁷) num 5mm B.C.)	9 - HN System™	Haldex 1.5m
ABS SENSOR: SPINDLE NUT: DRUM BRAKE RTR® REA SPINDLE: HUB MATERIAL: ABS TONE RING: NUMBER OF STUDS: B.C. = Bolt Circle Diameter WHEEL MATERIAL: DUAL (SUPER SINCLE:	 No No No DY-TO-ROLL[®] PACK HN Ductile Iron No 10 (335mm B.C.) Aluminum 	Haldex .5m Standard 3-Piece Nut AGES ⁶ HP Dura-Light Hub [®] Yes 10 (11.25" B.C.) Steel Super Single (SS)	PRECISION320 [®] - HP HLS [®] He (6-Year Li Alumi Alumi 8 (27 Steel Supe	PRECISION240® ndrickson Long-Life mited Warranty ⁷) num 5mm B.C.) / Aluminum	9 - HN System™	Haldex 1.5m
ABS SENSOR: SPINDLE NUT: DRUM BRAKE RTR® REA SPINDLE: HUB MATERIAL: ABS TONE RING: NUMBER OF STUDS: B.C. = Bolt Circle Diameter WHEEL MATERIAL: DUAL / SUPER SINGLE: (SS) Short Stud (LS) Long Stud	 No No No DY-TO-ROLL® PACK HN Ductile Iron No 10 (335mm B.C.) Aluminum Dual 	 Haldex .5m Standard 3-Piece Nut AGES⁶ HP Dura-Light Hub[®] Yes 10 (11.25" B.C.) Steel Steel Super Single (SS) Grease Mobilith SHC 007 	PRECISION320 [®] - HP HLS [®] He (6-Year Li Alumi Alumi 8 (27 Steel Supe	PRECISION240® ndrickson Long-Life mited Warranty ⁷) num 5mm B.C.) / Aluminum	9 - HN System™	Haldex 1.5m
ABS SENSOR: SPINDLE NUT: DRUM BRAKE RTR® REA SPINDLE: HUB MATERIAL: ABS TONE RING: NUMBER OF STUDS: B.C. = Bolt Circle Diameter WHEEL MATERIAL: DUAL / SUPER SINGLE: (SS) Short Stud (LS) Long Stud LUBE TYPE:	 No No No DY-TO-ROLL® PACK HN Ductile Iron No 10 (335mm B.C.) Aluminum Dual Chevron Delo Semi-Fluid 	 Haldex .5m Standard 3-Piece Nut AGES⁶ HP Dura-Light Hub[®] Yes 10 (11.25" B.C.) Steel Steel Super Single (SS) Grease Mobilith SHC 007 	PRECISION320 [®] - HP HLS [®] He (6-Year Li Alumi Alumi 8 (27 Steel Supe	PRECISION240® ndrickson Long-Life mited Warranty ⁷) num 5mm B.C.) / Aluminum	9 - HN System™	Haldex 1.5m
ABS SENSOR: SPINDLE NUT: DRUM BRAKE RTR® REA SPINDLE: HUB MATERIAL: ABS TONE RING: NUMBER OF STUDS: B.C. = Bolt Circle Diameter WHEEL MATERIAL: DUAL / SUPER SINGLE: (SS) Short Stud (LS) Long Stud LUBE TYPE: SEAL BRAND:	 No No No DY-TO-ROLL® PACK HN Ductile Iron No 10 (335mm B.C.) Aluminum Dual Chevron Delo Semi-Fluid Premium Hendrickson FM Seal 	 Haldex .5m Standard 3-Piece Nut AGES⁶ HP Dura-Light Hub[®] Yes 10 (11.25" B.C.) Steel Steel Super Single (SS) Grease Mobilith SHC 007 	PRECISION320 [®] - HP HLS [®] He (6-Year Li Alumi Alumi 8 (27 8 (27 Steel Semi-Fluid Grease	PRECISION240® ndrickson Long-Life mited Warranty ⁷) num 5mm B.C.) / Aluminum	9 - HN System™	Haldex 1.5m

5. Cam enclosure option available on limited number of cam lengths.

6. Consult a customer service representative to ensure the compatibility of the wheel-end equipment with the other selected suspension parameters. RTR® READY TO ROLL® wheel-end packages are standard with hub-piloted hubs.

7. Refer to Hendrickson publication L1026 HCA NAFTA Warranty Update for complete details.

DRUM OPTIONS		
DRUM MATERIAL	🗖 Cast	Fused
DRUM DUTY:	Standard	🗖 Heavy Duty
DRUM BALANCING:	Balanced	
WHEEL FASTENERS ⁸ :	🗖 No	T Yes

TIREMAAX [®] KIT WORKS	SHEET ^{9,10}	(Not includ	ed in HCA® Her	ndrickson Cha	ssis Axle™ M	odel Number	r — Sold Sep	arately)					
CONTROLLER TYPE:				🗖 PRO	D PRO								
ELECTRICAL CONNECTION:	Delphi Weather Pack (Standard)			🗖 Blade ⁻	🗖 Blade Terminals ¹¹								
NUMBER OF AXLES:				4	4 Other:								
HUBCAP TYPE:	Hendrickson Bolt-On			🗖 Hendri	ckson Extend	ed Bolt-On12							
LUBE TYPE:	Semi-Fluid	Grease											
WHEEL STYLE / MATERIAL	🗖 Dual / Aluminum			🗖 Dual /	Steel or Com	nbo							
	Super Single / Aluminum			Super	Super Single / Steel (outboard valve stem)				Super Single / Steel (inboard valve stem)				
TIRE SIZE:	17.5"	1 9.5"	22.5"	24.5"									
COLD TIRE PRESSURE SETTING (psi) ¹³ :	70	75	1 80	1 85	7 90	7 95	1 100	1 05	1 110] 115	1 120		
TIRE HOSE:	🗖 Standar	d	🗖 Integral C	Check Port (22	.5" tire size o	only)							
TRAILER-MOUNTED INDICATOR LIGHT KIT:	 LED – 12V with 1,651mm Cable (Standard Incandescent – 12V 			lard)	d) D LED – 12V with 889mm Cable No ¹¹					LED – 24V (Export ¹⁴)			
WIRING HARNESS:	 Premium, 4.6m, ABS-ready No¹¹ 			🗖 Premiu	ım, 1m, ABS-	ready	🗖 Stando	ard, .45m, Wi	ring Adaptor I	Plug			
AIR PLUMBING KIT:	🗖 Manifold	¹⁵	None										
CONTROLLER TANK VALVE ¹⁶ : (Pressure Check)	🗖 No		🗖 Yes (CP N	Nodels Only)									

8. Two (2) wheel fasteners factory installed per wheel-end with balance packaged in plastic bag, taped and stretched-wrapped to each wheel-end.

9. Hendrickson does not provide warranty coverage for the installation, performance or components of a competitor brand tire inflation system installed on a Hendrickson suspension, trailer axle or chassis axle. Any consequential damages to the Hendrickson suspension, trailer axle or chassis axle resulting from a failure to the competitor brand tire inflation system or components, whether installed by the OEM, repair facility or end-user customer, should be directed to the respective tire inflation system manufacturer for warranty coverage.

10. When installing TIREMAAX®, please contact Hendrickson to verify correct wheel-end component integration.

11. Controllers featuring blade terminals, require the light kit and wiring harness options to be "no".

12. Required for axles with TIREMAAX PRO equipped with cross-drilled spindles and using the castellated spindle nut. Please verify spindle nut requirements.

13. Refer to tire manufacturer's recommended tire pressure. TIREMAAX PRO is restricted to cold tire pressure setting of 85-120 psi.

14. Please note, 12V is used in some export countries. If this is a new venture into a foreign country, please validate voltage requirements with Controls Engineering.

15. Not available for single-axle systems.

16. Not available with TIREMAAX PRO.

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Actual product performance may vary depending upon vehicle configuration, operation, service and other factors.

All applications must comply with applicable Hendrickson specifications and must be approved by the respective vehicle manufacturer with the vehicle in its original, as-built configuration. Contact Hendrickson for additional details regarding specifications, applications, capacities, and operation, service and maintenance instructions.

Call Hendrickson at 330.489.0045 or 866.RIDEAIR (743.3247) for additional information.



www.hendrickson-intl.com

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