

Description	Size	Torque Value (ft. lbs)
Air Spring Bolt (Lower)	3/8"	25–30
Air Spring Nut (Upper)	1/2"	45–50
Air Spring Bolt (Lower)	1/2"	25–30
Shift Chamber Attachment	7/16"	40–50
Shift Chamber Yoke Attachment	7/16"	70–90
Brake Bolts	9/16"	90–110
Bolt–on Brake Attachments	5/8"	160–180
CTR Adjustment	5/8"	180–190
HD Tie Rod Adjustment	5/8"	180–190
Round Tube Tie Rod Adjustment	5/8"	45–50
Shift Chamber Attachment	5/8"	130–150
Shift Chamber Yoke Attachment	5/8"	35–45
Suspension Cross Member Bolt	5/8"	160–180
Air Spring Nut (Upper)	3/4"	45–50
Pivot Bolt	3/4"	275–300
Stabilizer Shock Bolt	3/4"	75–125
Compliant Tie Rod (CTR) Attachment	7/8"	425–475
Heavy-Duty (HD) Tie Rod Attachment	7/8"	425–475
Pivot Bolt / Shift Arm	7/8"	425–475
Round Tube Tie Rod Attachment	7/8"	125–180
Radius Rod Bolt	7/8"	425–475
U–bolts	7/8"	450–495

NOTE: Torque values shown apply only if Hendrickson–supplied fasteners are used. If non–Hendrickson fasteners are used, follow the torque specification listed in vehicle manufacturer’s service manual.