H.PARTS LIST

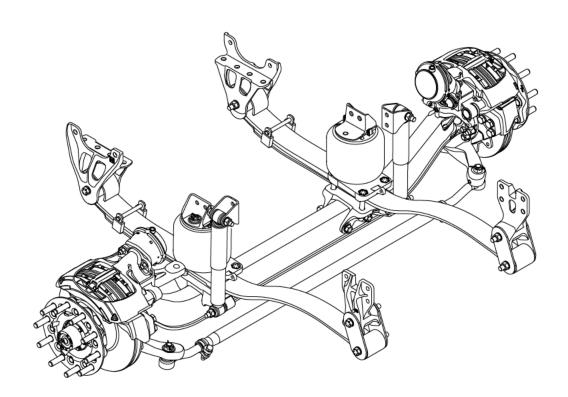
AIRTEK® Front Suspension System for Tiffin Motorhomes

LIT NO: SP-319

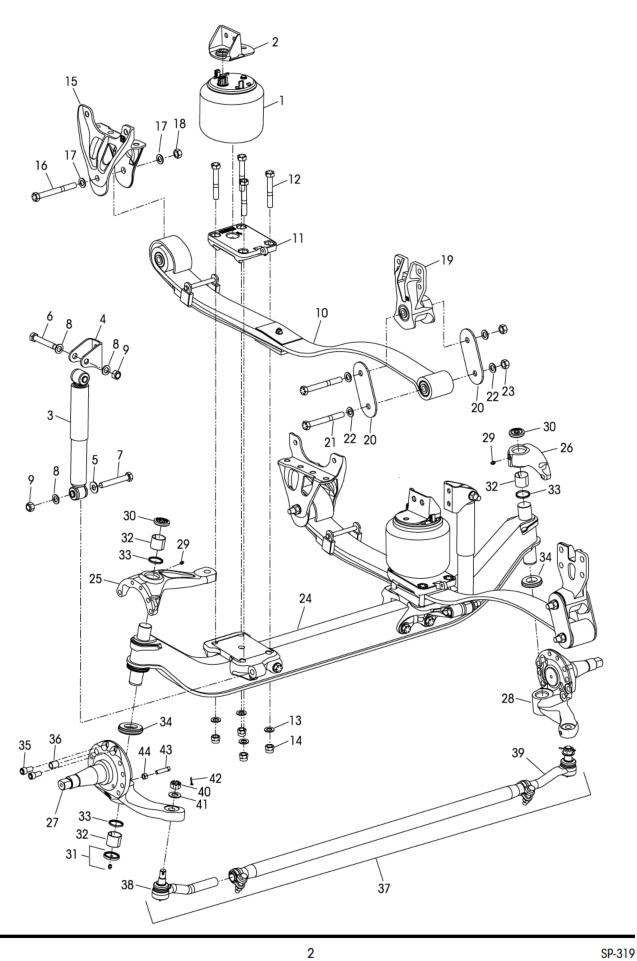
DATE: February 2019 REVISION: A

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Air Disc Brake	1		









KEY N	O. PART NO.	DESCRIPTION	VEHICLE QTY.	KEY NO	. PART NO.	VEI DESCRIPTION	HICLE QTY.
1	64075-002L	Air Spring	2		68977-005	Axle Assembly, Includes Key Nos. 24-42	1
2	60850-001	Air Spring Bracket	2	24	68976-004M	Axle & Kingpin Assembly	$-\dot{1}$
3	58913-009L	Shock Absorber	2			Upper Steering Knuckle Assembly, Includes	<u> </u>
4	59423-002	Upper Shock Bracket	2			Key Nos. 29-30, 32-33	
-	34013-296	Shock Absorber Fasteners Service Kit,		25	60903-478	Left Hand	1
		One Side, Includes Key Nos. 5-9		26	60904-402	Right Hand	1
5	22962-046	Shock Spacer	2			Lower Steering Knuckle Assembly, Includes K	ey
6	68716-369	34"-16 UNF x 41/2" Upper Shock Bolt	2			Nos. 31-33, 36, 43-44	,
7	68716-370	3/4"-16 UNF x 5" Lower Shock Bolt	2	27	58900-431	Left Hand	1
8	22962-001	3/4" Flat Washer	6	28	58900-432	Right Hand	1
9	30191-000	3/4"-16 UNF Locknut	4		60961-630	Kingpin Bushing and Roller Bearing Service	e Kit,
10	53487-000	Leaf Spring Assembly	2			Includes Key Nos. 29-33, 34-35, Loctite	
11		Top Pad		29	33117-000	Grease Zerk	2
	64516-001	Left Hand	1	30	68687-003	Upper Grease Cap Assembly	2
	64516-002	Right Hand	1	31	68687-002	Lower Grease Cap Assembly	2
		Top Pad Fasteners Service Kit, Includes		32	58909-001	Kingpin Bushing	4
		Key Nos. 12-14			60961-633	Roller Thrust Bearing Service Kit,	
	34013-236	Axle Set				Includes Key Nos. 33-35, Loctite	
	34013-297	One Side		33	68731-000	Kingpin Seal	4
12	21867-036	3/4"-16 UNF x 5" Bolt	8	34	64256-000	Roller Thrust Bearing	2
13	22962-001	3/4" Flat Washer	8	35	60236-001	%" Socket Head Cap Screw	4
14	17700-035	3/4"-16 UNF Nylocknut	8	Not Shown	60937-000	Loctite® (Red) Compound Tube	1
15	64488-002	Front Hanger	2	36	64246-000	ABS Sensor Sleeve	2
		Front Hanger Fasteners Service Kit,		37	76878-002	Tie Rod Assembly, Drop, Includes Key Nos. 38-	40 1
		Includes Key Nos. 16-18				Tie Rod End Service Kits	
	64105-015	Axle Set			60961-737	Axle Set, Includes Kits Nos. 60961-739 &	-740
	34013-298	One Side			60961-739	Left Hand, Includes Key Nos. 38, 41-42	
16	21867-006	34"-16 UNF x 7" Bolt	2		60961-740	Right Hand, Includes Key Nos. 39, 41-42	
17	22962-001	3/4" Flat Washer	4			Tie Rod End, Includes Key No. 40	
18	30191-000	3/4"-16 UNF Nylocknut	2	38	76875-001	Left Hand	- 1
19	66510-001	Rear Shackle Bracket Assembly	2	39	76875-002	Right Hand	1
20	64314-000	Shackle Plate	4	40		*7%" Castle Nut	2
		Rear Shackle Bracket Fasteners Service	Kit,	41	22962-007	1/8" Flat Washer	2
		Includes Key Nos. 21-23		42	17800-004	Tie Rod Nut Cotter Pin	2
	60961-872	Axle Set			60961-069	Stop Bolt Service Kit, One Side,	
	34013-299	One Side				Includes Key Nos. 43-44	
21	21867-023	¾"-16 UNF x 6½" Bolt	4	43		*½"-13 UNC Square Head Bolt	2
22	22962-001	¾" Flat Washer	8	44		*½"-13 UNC Hex Jam Nut	2
23	30191-000	34"-16 UNF Nylocknut	4				

 $\textbf{NOTE:} \ \ \text{* Item included in kit / assembly only, part not sold separately.}$

■ Special Tool

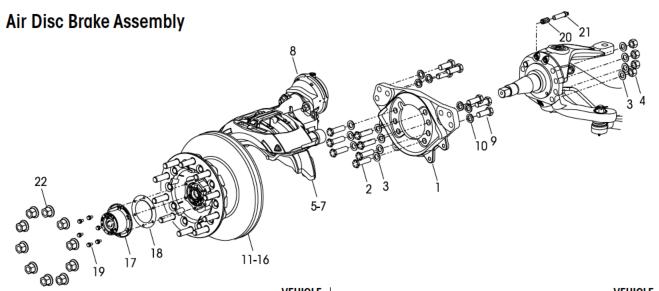
KINGPIN BUSHING TOOL - ADJUSTABLE STRAIGHT FLUTE REAMER

The dimension of cutting diameter must facilitate a range of 1.802" – 1.812" $\,$



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		VEHI	CLE
KEY N	O. PART NO.	DESCRIPTION	QTY.
1		*Bendix® Torque Plate Assembly	
		Left Hand Part No. K114010	1
		Right Hand Part No. K114011	1
2	80135-002	34"-10 UNC x 2.75" Torque Plate Mounting Bolt	14
3	22962-001	34" Torque Plate Mounting Flat Washer	22
<u>4</u> 5	49842-000	3/4"-10 UNC Hex Nut	8
5		*Bendix Brake Caliper/Caliper Assembly	
		Left Hand Part No. K097851SC	1
		Right Hand Part No. K097850SC	- 1
6		*Bendix Brake Pad Kit No. K129276, Axle Set	
		(Includes hardware)	
7		*Bendix Shear Adapter for the Adjuster,	
		Part No. 802455	
8		*Bendix Air Brake Chamber Part No. K028226	
9	SA-13200-2	M20 x 2.5 x 60 mm Caliper Bolt	12
10	58246-007	M20 Flat Washer	12
		*Conmet® Hub and Rotor Assembly,	2
		Part No. 10083194, Includes Key Nos. 11-16	

		VEH	ICLE
KEY N	NO. PART NO.	DESCRIPTION	QTY.
11		*Conmet Hub Bearing Rebuild Kit,	
		Part No. 10081727	
12		*Conmet Inner Bearing Cup and Cone Assemb	oly,
		Part No. 10041905	
13		*Conmet Outer Bearing Cup and Cone Assem	bly,
		Part No. 10041906	
14		*Conmet Wheel Seal and Spacer Kit,	
		Part No. 10081518	
15		*Conmet Seal Kit Part No, 10045885	
16		*Conmet Rotor Service Kit Part No. 10082074	
17		*Stemco® Hub Cap Part No. 343-4346	2
		Includes Key No. 18	
18		*Stemco Hub Cap Gasket Part No. 330-3024	2
19	64545-002	5/16"-18 UNC x 34" Hub Cap Hex Bolt with	12
		Retaining Washer	
20	A-22930-4	ABS Sensor	2 2 20
21	64550-000	Sensor Clip	2
22		**Lug Nuts	20

NOTES:* Not supplied by Hendrickson for aftermarket service purposes. Description and part number listed for reference only. For more information and assistance with service, maintenance and rebuild instructions on these components see below component manufacturers:

- Bendix 1-800-AIR-BRAKE, customer service option 1, Tech Team, option 2. Online part number support go to: www.bendix.com/en/servicessupport/partnumbersearch/partnumbersearch_1.jsp
 Online technical support training go to: www.brake-school.com
- Conmet Technical and Part Support 800.547.9473 or go to www.conmet.com/general/literature, go to Wheel End Literature, scroll down to Service Manual, Lit No. 10084476
- Stemco Technical and Part Support 800.527.8492 or go to www.stemco.com
- ** Not supplied by Hendrickson. Refer to the vehicle manufacturer for more information. Hendrickson is not responsible for components supplied by vehicle manufacturer.

This is a general parts list to provide directional information. Components may vary by model. Questions in regards to parts, contact Hendrickson Truck Parts at 1.866.755.5968 (Toll-free U.S. and Canada), 630.910.2800 (Outside U.S. and Canada) or e-mail: truckparts@hendrickson-intl.com.

Actual product performance may vary depending upon vehicle configuration, operation, service and other factors.

All applications must comply with applicable Hendrickson specifications and must be approved by the respective vehicle manufacturer with the vehicle in its original, as-built configuration. Contact Hendrickson for additional details regarding specifications, applications, capacities, and operation, service and maintenance instructions.

Call your truck dealer or Hendrickson at 1.866.755.5968 (toll-free) or 1.630.910.2800 for additional information.



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