

HENDRICKSON

SPECIALTY PRODUCTS: AUXILIARY LIFT AXLES LIT NO: ORDERING GUIDE H814 DATE: October 2020 DEVISION: E

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HENDRICKSON LIFT AXLE ORDERING GUIDE: COMPOSILITE® EXF TRAILER, 13K (NON-STEER)

This ORDERING GUIDE is intended to assist you in the selection of Hendrickson COMPOSILITE® EXF Lift Axles for trailer (13k). For comprehensive information on other available Hendrickson models, options and pricing, contact HENDRICKSON CUSTOMER SERVICE at 800.660.2829 (US and Canada) or liftaxle@hendrickson-intl.com. Your Hendrickson Customer Service Representative can help you complete this form.

Company:	Name:	Telephone:	
Email:	Fax:	Location:	

STEP 1:	Please select the required MOUNTING TYPE :	
	Weld-on	Bolt–on (See Bolt-Hole Pattern B in Step 4)

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STEP 2:	Please select the required <b>BR</b>	AKE TYPE:		
	Drum Brakes	MAXX22T [®] Air Disc Brakes*	· Bendi	x ADB22x Air Disc Brakes*
*****	*****	~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~	>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>	~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~
STEP 3a:	Essential RIDE HEIGHT info	rmation:		
	Steps 3b that follows this step is <u>C</u> ride height and to select the right s your operating conditions. Please refer to the graphic to the questions in Step 3b:	uspension for your vehicle and e right and answer <u>ALL</u> of the	France Roll Height	A - B = C (Ride Height) C: Ride Height C: Ride Height A: Frame-Ground (Loader Tirre Radius

STEP 3b	To calculate <b>Ride Height</b> , please provide us with all of the following information:						
	Vehicle's Primary Suspension Typ	e: Air Ride	Chalmers	HAULMAAX®	Mechanical: M-Ride	e or T-Ride	or Other
	Provide <b>one;</b> "loaded" is preferred. (bottom of rail to <b>ground</b> at axle location): Loaded: Unloaded:						
	Preffered Tire Size:	Frame Rail Height:					
Notes:	*Frame Rail Height is used in th	e calculation	to assure prop	er tire clearanc	e in relation to the veh	icle's body, trail	er bed, etc.



Stop 4:	Dlago coloct the require				~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~		
Step 4:	Please select the required         32–INCH FRAME ATTACH         34–INCH FRAME ATTACH         35–INCH FRAME ATTACH         38–INCH FRAME ATTACH         40–INCH FRAME ATTACH         41–INCH FRAME ATTACH         42–INCH FRAME ATTACH	MENT CENTER MENT CENTER MENT CENTER MENT CENTER MENT CENTER MENT CENTER	S S S S S	(7.50)	500) (Ø 685) Frame Attachment Centers SEE DIM DATA (3.132) (3.515) (3.125) (3.985)		
Step 5:	Please select WHEEL-E	ND (Hub	& Drum) opt	ons:			
	Do you require WHEEL ENDS?	YES	NO	If you selected "No", go	directly to Step 7.		
See Page 4!	Do you require ABS READY?*	YES	NO	*ABS sensor is NO	OT included.		
	Hub material (select one):	DUCTI	LE IRON	AUSTEMPERED DUCTILE IRON	ALUMINUM		
Notes:	*ABS Sensor Kit part number is	008245–1.	Please order sep	arately.			
Step 6:	Choose HUB OPTIONS (select only one): HXL & TIREMAAX® (Spindles N & P only): Choose <u>ONE</u> Spindle type below:			E Standard ( <b>Spindles FF, N, P</b> ): Choose <u>ONE</u> Spindle type below:			
	Spindle N		dle P		Idle N Spindle P		
	Now choose <u>ONE</u> option below:			Now choose <u>ONE</u> option below:			
	HXL3 [®] (80w/90 Oil)			Oil 80w/90	Oil 80w/90		
See Page 5!	HXL3 [®] (75w/90 Synthetic Oil)			Oil 75w/90 (Synthetic)	Oil 75w/90 (Synthetic)		
	HXL5® (Semi-Fluid Grease)			Semi-Fluid Grease			
	*TIREMAAX [®] PRO or CP with HXL3 [®] (80w/90 Oil)						
	*TIREMAAX [®] PRO or CP with HXL3 [®] (75w/90 Synthetic Oil)						
	*TIREMAAX [®] PRO or CP wi	th HXL3® (75w	//90 Synthetic Oi	)			
			ı/90 Synthetic Oi ni–Fluid Grease)	)			
Notes:	*TIREMAAX [®] PRO or CP wi	th HXL5® (Sem	ni–Fluid Grease)	) ciated hardware. Please order the c	ontroller separately if required		
	*TIREMAAX® PRO or CP wi *TIREMAAX® includes hubcap, o	th HXL5® (Sem	ni–Fluid Grease) ather, and asso		ontroller separately if required		
Notes: Step 7:	*TIREMAAX® PRO or CP wi <b>*TIREMAAX® includes hubcap, o</b> Please select an option fo	th HXL5® (Sem	ni–Fluid Grease) ather, and asso	siated hardware. Please order the c	ontroller separately if required		
~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~	*TIREMAAX® PRO or CP wi *TIREMAAX® includes hubcap, o	th HXL5® (Sem axle hose, bre or <b>DUST S</b>	ni–Fluid Grease) ather, and asso HIELDS * :		ontroller separately if require		

Step 8:	8: Please select an option for BRAKE CHAMBERS:						
	TYPE 20, 2.25-INCH STROKE BRAKE CHAMBERS (Recommended)	TYPE 14 BRAKE CHAMBERS FOR ADB (Recommended)					
TYPE 20L, 2.50-INCH STROKE BRAKE CHAMBERS		TYPE 16 BRAKE CHAMBERS FOR ADB					
	Type 16, 2.25-Inch stroke brake chambers	Type 20-24, 2.50-Inch stroke brake chambers					
	NO BRAKE CHAMBERS						

Step 9:	Please select your DRUM FACE-TO-DRUM FA	CE measurement:		
	N Spindle: DRUM BRAKE (dished-in 13.5k rating)	AIR DISC BRAKE* (ADB)		
	80.9 (96" Body) actual maximum axle width: 86.6"			
	86.5 (96" Body) actual maximum axle width: 92.2"			
	89.3 (96" Body) actual maximum axle width: 95.0"			
Recommended	92.7 (102" Body) actual maximum axle width: 98.4"			
Recommended	93.5 (102" Body) actual maximum axle width: 99.2"	*ADB NOT AVAILABLE WITH N SPINDLE		
	94.2 (102" Body) actual maximum axle width: 99.9"			
	95.3 (102" Body) actual maximum axle width: 101.0"			
	96.1 (102" Body) actual maximum axle width: 101.8"			
	FF Spindle: DRUM BRAKE (dished-in 13.5k rating)	FF Spindle: AIR DISC BRAKE (dished-in 13.5k rating)		
	82.1 (96" Body) actual maximum axle width: 87.3"	82.9 (96" Body) actual maximum axle width: 88.1"		
	87.7 (96" Body) actual maximum axle width: 92.9"	88.5 (96" Body) actual maximum axle width: 93.7"		
Recommended	90.5 (96" Body) actual maximum axle width: 95.7"	91.3 (96" Body) actual maximum axle width: 96.5"		
Recommended	93.9 (102" Body) actual maximum axle width: 99.1"	94.6 (102" Body) actual maximum axle width: 99.8"		
	94.7 (102" Body) actual maximum axle width: 99.9"	95.5 (102" Body) actual maximum axle width: 100.7"		
	95.4 (102" Body) actual maximum axle width: 100.6"	96.1 (102" Body) actual maximum axle width: 101.3"		
	96.5 (102" Body) actual maximum axle width: 101.7"	97.3 (102" Body) actual maximum axle width: 102.4"		
	97.3 (102" Body) actual maximum axle width: 102.5"	98.0 (102" Body) actual maximum axle width: 103.2"		
	P Spindle (Only Available wit	h 16.5" Ride Height or Higher)		
	P Spindle: DRUM BRAKE (dished-out 13.2k rating)	P Spindle: AIR DISC BRAKE (dished-out, see note*)		
	72.0 (96" Body)	72.1 (96" Body)		
	78.0 (102" Body)	78.1 (102" Body)		
Notes:	*For P Spindle ADB, MAXX22T rating is 12.2k; BENDIX rating is 1	1k, per hub manufacturer.		



Step 10:	Please select an option for	SURFACE TREATMEN	T:			
	Select One Option	Hanger & Crossmember		Axle Body		
		Primer		Primer		
		Soft Coat		Soft Coat		
		Galvanized		Primer		
		Galvanized		Soft Coat		
Notes:	*SOFT COAT and GALVANIZED are <u>N</u>	<u>NOT</u> available for Weld–On applic	ations.			
Step 11:	Please select options for A	IR CONTROL KIT SPE	CIFICA	FIONS :	~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~	
	SELECT CONTROL MOUNTING STYL	e (Choose one option):				
	Inside cab	Outside on Frame	Мс	aryland Spec.	No Control Requested	
	IF OUTSIDE ON FRAME (CHOOSE O	ONE OPTION):				
	Steel Box	Composite Box				
	IF LOCK-STRAIGHT OPTION SELECT	TED (CHOOSE ONE OPTION):				
	Lift & Lock Straight Reverse	Down & Lock in Reverse				
NOTES:	If you have an application or requi Technical Support representative w	rement not covered by Ordering	Guide H814,	, please explain b	elow; a Hendrickson	





Important Information for Hendrickson Customers:

Wheel–End & Hub Options: Any lift axle and suspension system's weight rating is limited by the lowest rating of any constituent component installed into or onto that system. The tire and rim specifications, orientation and load location can also affect the rating of the hubs and hence the axle and suspension system rating as a whole. It is the installer's responsibility to ensure that the axle and suspension system rating (which may be reduced, as indicated above) is not exceeded. Failure to do this can result in damage to the axle and suspension system. A particular concern is the possible "de-rating" of suspension capacity when using offset (dished–out or dished–in) wheels, a situation that can put an excessive load on the bearings and spindle, which can lead to reduced service life and mechanical failures. When utilizing hubs, wheels or bearings not supplied by or recommended by Hendrickson or when replacing Hendrickson–supplied hubs and/or bearings with components not supplied by Hendrickson, it is the buyer's responsibility to consult with the suppliers of those components and all associated supplier literature to assure that the rated capacity of the axle and suspension system or its sub–assemblies will not be exceeded.

Hendrickson Customer Service: If you have questions about this Ordering Guide or the EXF Non-Steer Lift Axle for trailer applications, please contact Hendrickson Technical Services by phone 800.660.2829 or e-mail: liftaxletech@hendrickson-intl. com.

Hendrickson Genuine Parts: For long service life and optimal performance, use only Hendrickson Genuine Parts when servicing your lift–axle suspensions system.

Actual product performance may vary depending upon vehicle configuration, operation, service and other factors.

All applications must comply with applicable Hendrickson specifications and must be approved by the respective vehicle manufacturer with the vehicle in its original, as-built configuration. Contact Hendrickson for additional details regarding specifications, applications, capacities, and operation, service and maintenance instructions.

Call Hendrickson at 800.660.2829 or 800.668.5360 in Canada for additional information.



www.hendrickson-intl.com

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